I-TECH
MEDICAL DIVISION

USER MANUAL

Electrotherapy

I-TECH PHYSIO

I.A.C.E.R. Srl
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R.E.A.: VE N. 120250 - M. VE001767 - Codice SDI/SDI Code: SUBM70N - Cap. Soc.: € 1.000.000,00 i.v.

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Manufacturer

I.A.C.E.R. S.r.l.

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IACER S.r.l. is an Italian manufacturer of medical devices (certified CE n° 0068/QCO-DM/234-2020 from the Notified Body n° 0068 MTIC InterCert S.r.l.).

Declaration of conformity

I.A.C.E.R. S.r.l

Via Enzo Ferrari, 2 – 30037 Scorzè (Ve), Italia

herewith declares under its own responsibility, that the product

I-TECH PHYSIO

UMDNS Code**: 13762**

has been designed and manufactured according to the European Medical Device Directive 93/4/EEC (transposed in Italy by the D.Lgs. 46/97), as modified by the Directive 2007/47/EC (D.Lgs.37/2010) and further modifications/integrations.

The product has been assigned to class IIa, according to Annex IX, rule 9 of the Directive 93/42/EEC (and further modifications/integrations) and bears the mark

CE 0068

0068 – MTIC InterCert S.r.l.

Via G. Leopardi 14, Milano (MI) 20123, Italia

Certified number: 0068/QCO-DM/234-2020

following the certification procedure according to Annex II (excluding point 4) of the Directive 93/42/EEC.

Scorzè, 31/01/2022

Place, date

MASSIMO MARCON

Legal Representative

Classification

The I-TECH PHYSIO has the following classification:

- class IIa (Directive 93/42/CEE, Annex IX, rule 9 and further amendments);
- class II with BF type applied part (classif. EN 60601-1);
- equipment protection level IP22 against liquid and dust penetration;
- equipment and accessories not subject to sterilization;
- equipment unsuitable for use in presence of a flammable anesthetic mixture containing air, oxygen and nitrous oxide;
- equipment suitable for continuous operation;
- equipment unsuitable for outdoors use.

Purpose and scope

Clinical intended use: Therapeutic
Environmental intended use: Ambulatory and home

I-TECH PHYSIO is indicated for the treatment and the functional rehabilitation of the following pathologies and anatomical zones:

- wrist articulation;
- hand articulation;
- shoulder articulation;
- foot articulation;
- ankle articulation;
- knee articulation;
- skeletal motor apparatus;
- arthrosis;
- atrophies and muscular dystrophy;
- bruises;
- sprains;
- neuralgias;
- benign lesions and muscular tears;
- tendinitis.

The I-TECH PHYSIO electronic stimulator is a medical device specifically intended for domestic use and is targeted to adults, who acquired the specific knowledge to use the device by reading the present manual. It is also intended to be used by therapist, by personal trainer in a center or private clinic and by health professional in aesthetic center.

I-TECH PHYSIO is used to apply electrical micro impulses which create energy. This energy, modulated with different parameters specific for different impulses, can give the patient many benefits from pain relief to muscles cool down, from muscles strengthening to muscle tropism recovery, from isotonic exercises to hematomas' treatment, to the treatment of the imperfections using the beauty programs, from ionophoresis to treatment for urinary and faecal incontinence.

The patient population intended for electrotherapy treatment using the I-TECH PHYSIO device includes patients of both sexes, men and women, of age (unless otherwise indicated by medical doctors). For further details, please refer to the Contraindications section.

The CE0068 mark is only for the medical programs (see the following paragraphs related to the detailed description of the programs).

Technical characteristics

Characteristics	Specifications
Power supply	Rechargeable batteries AAA Ni-MH 4.8V 800mAh
Recharger	power supply line AC 100-240V, 50/60Hz, 200mA; Output DC 6.8V, 300mA max.*
Isolation (EN 60601-1)	II
Applied part (EN 60601-1)	BF
Protection level	IP22
Applied part to the patient	Electrodes
Dimensions (length x height x depth)	260x176x60mm
Weight main body	205gr including batteries
Layout	ABS
Number output channel	2 independent
Functioning	Continuous
Intensity	adjustable
Max output current	50mA, 1KΩ load each channel in REHA programs 99mA, 1KΩ load each channel in the remaining programs

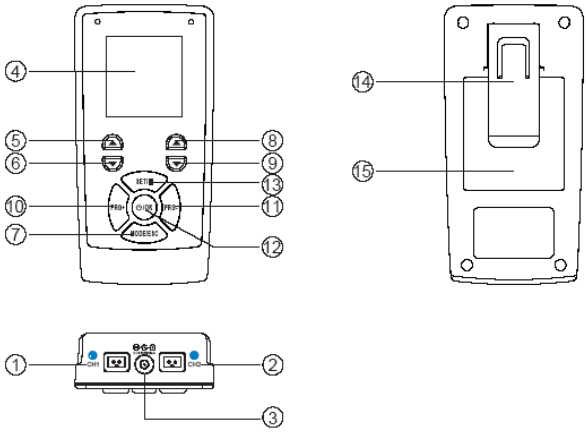
Characteristics	Specifications	
Impulse	Biphasic compensated square wave and monophasic square wave	
Frequency	From 1 to 200Hz	
Impulses's width	From 20 to 450µs	
Therapy	Time depending on the program (1-90 min)	
Display	Reflective and illuminated LCD display	
Command	ABS keyboard with 9 keys	
Conditions of use	Environmental temperature	From +5° to +40°C
	Relative humidity	From 30% to 75%
	Atmospheric pressure	From 700 to 1060hPa
Storage and transportation conditions	Environmental temperature	From -10° to +55°C
	Relative humidity	From 10% to 90%
	Atmospheric pressure	From 700 to 1060hPa

WARNING: the device has an output current over 10mA.

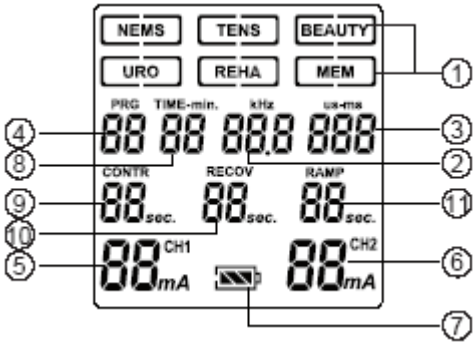
* Use only the battery recharger given by the manufacturer. The use of other recharger could seriously compromise the security and safety both of the patient and of the device.

Expected useful life of the device is set in 3 years, meanwhile the expected useful life of the electrodes is set in 10/15 uses.

Device and commands description

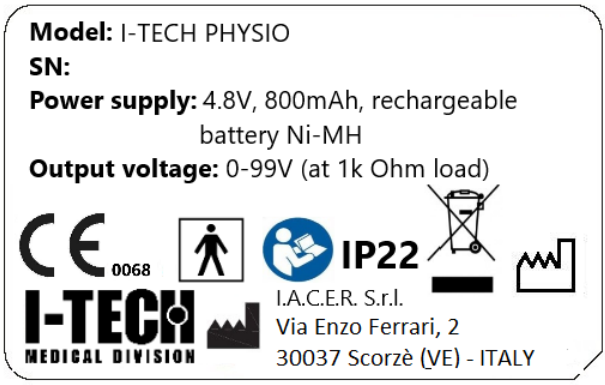


1. CH1 output
2. CH2 output
3. Battery charger connector
4. Display
5. Increase intensity CH1
6. Decrease intensity CH1
7. Mode operation button
8. Increase intensity CH2
9. Decrease intensity CH2
10. Increase program
11. Decrease program
12. ON/OFF and OK button
13. Set programs and therapy pause button
14. Belt clip
15. Battery compartment



1. Mode operation (NEMS, TENS, BEAUTY, URO, REHA, MEM)
2. Wave frequency
3. Wave impulse width
4. Program number
5. CH1 intensity
6. CH2 intensity
7. Battery status
8. Therapy time
9. Contraction time
10. Recovery time
11. Up/down slope

Labels



Symbol	Description
	Manufacturer's logo.
	Product CE certification released by Notified Body n°0068.
	Applied part type BF according to EN 60601-1, 3rd edition.
	Manufacturer.
	Manufacturing date (YYYY-MM).
	Read instructions for use.
	The product must be disposed as "electronic waste", in accordance to WEEE Directive on waste electrical and electronic equipment.
IP22	Medical device protected against the penetration of solids (with a diameter *d≥12,5mm*) and against the vertical drops when the device is kept at 15° from its normal functioning position.
	Limits of relative humidity (relative humidity of the storage environment, on the package).
	Temperature humidity (temperature of the storage environment, on the package).

Packaging content

The I-TECH PHYSIO pack contains:

- n° 1 I-TECH PHYSIO device;
- n° 2 connection cables, for the transmission of electric impulses;
- n° 4 splitting leads;
- n° 1 packages containing 4 pre-gelled self-adhesive 41x41 mm electrodes (or 48x48mm);
- n° 1 packages containing 4 pre-gelled self-adhesive 40x80 mm electrodes (or 50x90mm);
- n° 1 ionophoresis kit (elastic belt, 2 silicon electrodes, 2 sponges)

- n° 1 battery pack (inside the device);
- n° 1 battery charger;
- n° 1 user manual;
- n° 1 user manual of the electrodes' positions;
- n° 1 bag for the transportation.

Accessories available on demand:

- anal probe;
- vaginal probe;

Additional iontophoresis kits are available as accessories on request.

Introduction to the technology

I-TECH PHYSIO is a portable generator of TENS and NEMS currents, specially designed for daily use in the treatments of the most common forms of muscular pains. Thanks to its TENS protocols, I-TECH PHYSIO is particularly indicated for pain therapy TENS impulses reduce significantly and eliminate the pain sensation caused by the pathologies above mentioned. I-TECH PHYSIO is provided also with NEMS protocols for muscle rehabilitation and training, for trauma and muscle tropism recovery. BEAUTY protocols are indicated for modelling, firming up and muscle toning up with aesthetic purposes.
I-TECH PHYSIO is indicated also for the treatment and the rehabilitation of denervated muscle thanks to AAWS (*Anti Accommodation Square Waves*) and triangular waveforms with impulse width up to 250 ms.
I-TECH PHYSIO has also specific ionophoresis protocols. Ionophoresis is an electrotherapeutic technique that uses continuous current to introduce drugs on pain or contracture area. The current promotes the migration of the drug ions: the drug passes through the pain area releasing its specific action. Ionophoresis has two great advantages: it avoids the administration of drugs by mouth and its treats directly the pain areas.
Ionophoresis is also used for the treatment of diseases affecting urogenital male apparatus, like IPP (Induratio Penis Plastic) or La Peyronie disease. Consult a specialist before start the therapy. Contact the manufacturer for other information.
I-TECH PHYSIO is also engineered for the treatment of pathologies affecting urogenital system, like urinary or faecal incontinence. The treatment of incontinence is possible using specific protocols and waveform with appropriate frequency and impulse width. A probe (vaginal probe for urinary incontinence in women, anal probe for faecal incontinence both for men and women) transmits the impulses to pelvic floor muscles or to sphincter, causing the contractions and strength recovery.

Contraindications

The device must not be used in presence of cancerous injuries in the area to be treated. The stimulation should not be applied to infected, swollen or inflamed areas and in case of rashes (phlebitis, thrombophlebitis, etc.).
It is forbidden to use I-TECH PHYSIO if the patient has a pacemaker, is cardiopathic, suffers from epilepsy, is a pregnant woman, is an anxious person, has severe

disease, tuberculosis, juvenile diabetes, viral diseases (in the acute phase), mycoses of inguinal or abdominal hernias, carriers of magnetizable prostheses, acute infections, epileptics (except for different medical prescriptions). Do not use the device if the source of the pain is unknown or not diagnosed. **Use the device ONLY after having a diagnosis.** In the event of injury, muscle stress or any other health problem consult your doctor before using the device and only use it under medical supervision.

Side effects

No significant side effects are known. In some cases of particularly sensitive people, skin redness occurs at the electrodes after treatment: the redness normally disappears few minutes after treatment. If the redness persists, consult a doctor.
In some rare cases evening stimulation causes some difficulties in falling asleep. In this case, suspend the treatment and consult a doctor.

Warning

It is recommended:

- to control position and meaning of all the labels on the equipment;
- not to damage the connection cables to the electrodes and to avoid winding the cables around the device;
- to avoid the use of the device by persons who did not read carefully this manual. Keep the device away from children, it contains small pieces that could be swallowed;
- avoid use in damp environments;
- not to wear metal objects during treatment;
- to use the electrodes on clean and dry skin. When using the electrodes, follow the instructions given in the manual and on the package of the electrodes. Use only single-patient electrodes, supplied exclusively by the manufacturer, and take care to avoid the exchange of electrodes between different users. I-TECH PHYSIO has been tested and guaranteed for the use only with the electrodes supplied by the manufacturer;
- to use ONLY accessories supplied by device manufacturer. Only use battery chargers supplied by the manufacturer; the use of battery chargers not supplied by the manufacturer will free the same from any responsibility related to damage to the equipment or user and will expose the user to risks such as short circuits and fire.

It is forbidden:

- to use the device in the presence of patient monitoring equipment, of electrosurgical (possible bruises and burns) or shortwave or microwave

therapy equipment or other equipment that sends electrical impulses into the body and in general in combination to other medical devices, since it could cause problems to the stimulator;

- to use the device by persons known to be unsound-minded, or suffering from sensibility disorders, permanently or temporarily disabled unless assisted by qualified personnel (e.g. a doctor or therapist); by persons younger than 15 years old or not adequately educated about the device use by an adult person;
- to use the device close to flammable substances/gas/explosives, in environments with high concentrations of oxygen, with aerosol-therapy devices or in wet environments (use of the device is prohibited in bathroom or shower areas or while showering/bathing);
- to use the device in presence of signs of deterioration of the device itself, cables and accessories (electrodes, battery charger, etc.): please contact the dealer or the manufacturer following the instructions given in the paragraph *Support*. Control carefully the integrity of the device before each use;
- to use the device while driving or during the operation and control of equipment/machinery;
- to position the electrodes in such a way that the current crosses the heart area (e.g. a black electrode on the chest and a red electrode on the shoulder blade); however, electrodes can be positioned along the muscular fascia of the heart area, as used for pectoral strengthening. Danger of heart arrythmia;
- to position the electrodes close to the eyes; make sure that the current delivered does not cross the eyeball (one electrode diametrically opposite to the other in relation to the eye); keep a distance of at least 3 cm from the eyeball;
- ***to position the electrodes on the carotid sinuses (carotid) or genitals, in particular in patient with a well-known sensibility on reflection of the carotid sinuses; to position the electrodes near genitals and in those areas that have poor sensibility;***
- ***to stimulate the thyroid or apply stimulation on the neck and mouth, as this stimulation could cause important muscle spasms that can obstruct the airways, creating difficulty in breathing and problems with the heart rhythm and blood pressure;***
- to use pointed or sharp objects on the device keyboard.

Warning:

- insufficiently sized electrode sections can cause skin reactions or burns;
- do not use damaged electrodes even if they well adhere to the skin;

- be sure that the electrodes well adhere to the skin. Repeated use of the same electrodes can compromise the safety of the stimulation, in fact it can cause skin redness that can last for many hours after stimulation;
- pay attention to use connection cables with children/young people: strangulation danger;
- do not mix connection cables up with earphones or other devices and do not connect the cable to other equipment;
- keep right distance between electrodes: the contact between electrodes could cause wrong stimulations or irritations/burns;
- ***stimulation intensity and electrodes position should be suggested by the prescriber doctor.***

The manufacturer considers himself responsible for the performances, reliability, safety and security of the device only if:

- any addition, modification and/or repair are carried out by authorized personnel;
- the environmental electrical installation to which I-TECH PHYSIO is connected is compliant to the national laws;
- the instructions for use contained in this manual are strictly followed.

Should any foreign materials penetrate the device contact the retailer or manufacturer immediately. If dropped down, check that the housing is not cracked or damaged in any way; if so, contact the retailer or manufacturer.
Should you notice any changes in the device's performance during treatment, interrupt the treatment immediately and consult the retailer or manufacturer.


If the stimulation is uncomfortable decrease intensity. If the problem persists consult a doctor.


Some patients could suffer from skin irritation or oversensitivity due to stimulation or gel. If the problem persists, suspend the stimulation and consult a doctor.


Consult a doctor before using I-TECH PHYSIO with metallic osteosynthesis devices.

IF YOU HAVE ANY DOUBTS REGARDING THE DEVICE USE CONSULT YOUR DOCTOR.

Patient preparation

Before using I-TECH PHYSIO clean the skin of the area to be treated; with the cable disconnected from I-TECH PHYSIO, connect the electrostimulation cable jacks to the self-adhesive electrodes; position the self-adhesive electrodes on the skin (see photos of electrode positions in the *Positions manual*); connect the impulse transmission cables to the relative jacks (Channel 1 and/or Channel 2), then turn I-TECH PHYSIO on.

Splitting leads use: please use splitting leads if you want to double electrodes number for each channel. Connect the splitting cable jacks to the self-adhesive electrodes, with the cable disconnected from I-TECH PHYSIO; position the self-adhesive electrodes on the skin (see photos of electrode positions in the *Positions manual*); connect the splitting leads cables to the impulse transmission cables that are connected to the relative jacks (Channel 1 and/or Channel 2), then turn I-TECH PHYSIO on.

Make sure that I-TECH PHYSIO is switched off **before disconnecting the electrodes** at the end of the treatment.

Device use

I-TECH PHYSIO has 14 preadjusted TENS programs, 27 preadjusted REHA programs, 21 preadjusted NEMS programs, 15 preadjusted BEAUTY programs, 9 URO programs and 12 free memories adjustable by the user to create programs according to his needs. The program MEM 13 is a battery test.

Operating instructions

It is recommended reading the entire user manual before using.

To start the therapy, turn I-TECH PHYSIO on using the ⏻/OK button.

PREADJUSTED PROGRAMS

Read the follow instructions to use the preadjusted programs and start the therapy:

1. Select the program group using the **MODE/ESC** button (NEMS, TENS, BEAUTY, URO, REHA, MEM).
2. Select the program using **PRG+** and **PRG-** buttons (refer to the follow sections to get all technical specifications).
3. Increase current intensity for the channels using CH1 and CH2 (▲) buttons. The value can be adjusted with stepping 1mA. Press CH1 and CH2 (▼) buttons to decrease the intensity. I-TECH PHYSIO recognize the electrodes connection: in case of faulty connection, when the intensity reaches 10mA the value is resetted to zero.
4. The remaining time is showed on the display of I-TECH PHYSIO. An acoustic signal advises the user when the treatment is completed.
5. Turn off the device keeping pressed the ⏻/OK button for at least two seconds.

FREE MEMORIES (ADJUSTABLE PROGRAMS)

With I-TECH PHYSIO you can set the parameters according to your needs or indicated by the doctor/physical therapist using the MEM programs.
Read the following instructions to adjust the parameters:

1. Select **MEM** by pressing **MODE/ESC** button. Scroll the programs using **PRG+** and **PRG-** buttons to display the preadjusted technical specifications. Read the following instructions to adjust the chosen program parameters: time, frequency and width impulse.
2. Adjust therapy time **TIME-min**, pressing ▲(increase) and ▼(decrease) CH1 or CH2 buttons by increasing and decreasing the time value. Press SET to confirm.
3. Adjust frequency **HZ**, pressing ▲(increase) and ▼(decrease) CH1 or CH2 buttons by increasing and decreasing the frequency value. Press SET to confirm.
4. Adjust width impulse **µs**, pressing ▲(increase) and ▼(decrease) CH1 or CH2 buttons by increasing and decreasing the width impulse value.
5. Press OK to confirm.
6. Increase intensity current of two channels using CH1 and CH2 (▲) buttons. The value can be adjusted with 1mA stepping. Decrease the intensity pressing CH1 e CH2 (▼) buttons.

Stop program command: press the SET/II button to pause the treatment. To restart the program press ⏻/OK button.

Warning: the device automatically switches off when no button is pressed for 2 minutes to preserve battery by emitting an acoustic signal.

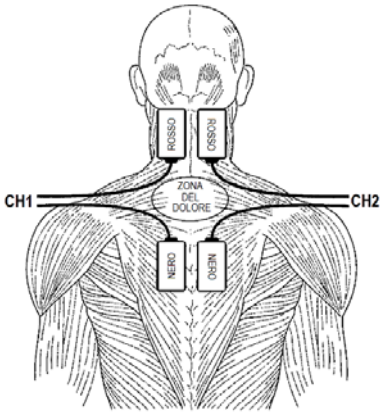
TENS programs

TENS, an acronym standing for *Transcutaneous Electrical Nerve Stimulation*, is a therapeutic technique mainly used for analgesic purposes to counter the effects (usually pain) of a wide variety of medical conditions. For this purpose, it finds application in treating everyday ailments troubling mankind: neck pain, arthrosis, myalgia, neuritis, back pain, periarthritis, heaviness in legs, muscle weakness, just to mention a few.

On an academic level, TENS can be divided into various categories according to the mechanism used to reduce the pain. The main types are: conventional TENS (or fast analgesic), training TENS (or delayed analgesic), which is similar to the effect of the electro acupuncture, TENS at maximum values with antidromic action and consequently an immediate local anaesthetic effect.

The rehabilitative action of TENS is represented by its power to reduce pain thereby restoring physiological conditions; most of the time this allows the patient to regain normal motor function. Consider a patient suffering from irritating periarthritis; the patient usually resorts to use analgesics or learns to live with the pain, which often makes even the simplest movements impossible. Immobility reduces metabolic activity making it impossible to eliminate allogenic substances. So, a vicious circle begins. In addition to relieving pain, TENS causes induce muscle stimulation increasing metabolic activity and blood flow and improving tissue oxygenation with an intake of nutritional substances. Therefore, the positive effect can be amplified by combining TENS with muscle stimulation of the area concerned.

Electrodes' positioning and intensity levels



IMPORTANT

Create a square area with the electrodes over the painful zone. Keep 4cm minimum distance between the electrodes.

Figure 1 – Electrodes' positioning.

The electrodes have to be positioned to form a square over the painful zone by using the channel 1 and 2 as shown above in *Figure 1* (red or black up or down are not important for the therapy purposes, follow the indications in the *Positions manual*). The intensity should be adjusted to a level between the thresholds of perception and pain: the maximum intensity level is the moment in which the muscles surrounding the treated area begin to contract; over this limit the stimulation does not become more effective, just more irritating, so it is best to stop before that point.

Programs specifications

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
1	Yes	Conventional Tens (fast)	Total time 40 min frequency 90 Hz impulse width 50µs		
2	Yes	Endorphinic Tens (delayed)	Total time 30 min frequency 1 Hz impulse width 200µs		
3	Yes	Tens at maximum values	Total time 3 min frequency 150 Hz impulse width 200µs		
4	Yes	Anti-inflammatory	Total time 30 min frequency 120 Hz impulse width 40µs		
5	Yes	Neck pain/headache	Total time 20 min	Total time 5 min	Total time 10 min

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
			frequency 90 Hz impulse width 60µs	frequency 2 Hz impulse width 150µs	frequency 90 Hz impulse width 60µs
6	Yes	Backache/sciatic pain	Total time 20 min frequency 90 Hz impulse width 50µs	Total time 20 min frequency 60 Hz impulse width 60µs	
7	Yes	Sprains/bruises	Total time 10 min frequency 110 Hz impulse width 50µs	Total time 10 min frequency 90 Hz impulse width 50µs	Total time 10 min frequency 70 Hz impulse width 60µs
8	Yes	Vascularization	Total time 20 min frequency 2 Hz impulse width 200µs		
9	Yes	Muscle relaxant	Total time 10 min frequency 4 Hz impulse width 250µs	Total time 10 min frequency 6 Hz impulse width 200µs	Total time 10 min frequency 2 Hz impulse width 300µs
10	Yes	Hand and wrist pain	Total time 15 min	Total time 15 min	Total time 10 min

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
			frequency 70 Hz impulse width 60µs	frequency 90 Hz impulse width 50µs	frequency 110 Hz impulse width 50µs
11	Yes	Plantar stimulation	Total time 15 min frequency 70 Hz impulse width 60µs	Total time 15 min frequency 2 Hz impulse width 150µs	Total time 10 min frequency 90 Hz impulse width 50µs
12	Yes	Epicondylitis	Total time 20 min frequency 90 Hz impulse width 50µs	Total time 10 min frequency 70 Hz impulse width 60µs	Total time 10 min frequency 50 Hz impulse width 90µs
13	Yes	Epitroclea	Total time 20 min frequency 90 Hz impulse width 50µs	Total time 20 min frequency 70 Hz impulse width 60µs	
14	Yes	Periarthritis	Total time 1 min frequency 150 Hz impulse width 200µs	Total time 30 min Frequency 90 Hz impulse width 60µs	Total time 10 min: (3Hz-200µs x 7sec+ 1Hz-200µs x 3 sec +

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
					30Hz-200μs x 5 sec)

The indications of the electrodes' positioning are available in the *Positions manual.*

TENS1 • Fast TENS (medical program)
Program also called **conventional TENS**, used for analgesic purposes; its purpose is to induce the organism into blocking pain at the spine, in accordance with the "Gate Control Theory" by Melzack and Wall. Pain impulses leave part of the body (for example the hand) and run along the nerve tracts (through small-diameter nerve fibres) until they reach the central nervous system where the impulses are interpreted as pain. Conventional TENS activates large-diameter nerve fibres, blocking the path of small-diameter nerve fibres at the spine. Therefore, this action is mainly taken against the symptom: to simplify it further, the wire transmitting pain information is obstructed.
Conventional TENS is a current that can be used to treat **general daily pain**. The average number required to benefit from the treatment is 10/12 per day (no contraindications in doubling this amount).
The program can be repeated at the end of the session for particularly persistent pain. Due to the nature of the impulse the patient may experience an addictive effect, meaning that the impulse will be felt less and less: if necessary, the intensity can be increased by one level to counter this effect.
Session duration: 40 minutes (no less than 30/40 minutes), in a single phase.
Electrodes' positioning: form a square above the painful area as shown in *Figure1*.
Intensity: to be adjusted in order to have a good solicitation of the stimulated part, but not over the pain threshold.

TENS2 • TENS endorfinico (programma medicale)
Questo tipo di stimolazione produce due effetti in relazione al posizionamento degli elettrodi: posizionando gli elettrodi in zona dorsale con riferimento foto 08 del *Manuale posizioni*, favorisce la produzione endogena di sostanze morfinosimili che hanno la proprietà di innalzare la soglia di percezione del dolore. Con posizionamento elettrodi formando un quadrato sopra la zona dolente come *Figura 1*, produce un effetto vascolarizzante; l'azione di

vascolarizzazione produce un aumento della portata arteriosa con un conseguente effetto positivo sulla rimozione delle sostanze algogene ed un ripristino delle condizioni fisiologiche normali.
Durata: 30 minuti in una sola fase, frequenza giornaliera.
Posizione elettrodi: foto 08 del *Manuale delle posizioni* o come in *Figura 1*, attorno l'area da trattare; non posizionare gli elettrodi in prossimità di aree soggette a stati infiammatori.
Intensità: regolata in modo da produrre una buona sollecitazione della parte stimolata, la sensazione deve essere simile ad un massaggio.

TENS3 • TENS at maximum values (medical program)
This program blocks pain impulses peripherally creating a proper anaesthetizing effect in the treated area. This type of stimulation is suitable for injuries or bruises when rapid action is required. That is the reason why such stimulation is undoubtedly the least tolerated, but it is extremely effective. This type of stimulation is not recommended for particularly sensitive people and in any case the electrodes should not be positioned in sensitive areas such as the face and genitals or close to wounds.
Session duration: very short, 3 minutes in a single phase.
Electrodes' positioning: form a square above the painful area as shown in *Figure1*.
Intensity: it is the maximum tolerable value (well in excess of conventional TENS, and therefore with considerable contraction of the muscles surrounding the area treated).

TENS4 • Anti-inflammatory (medical program)
Program recommended for inflammatory conditions. To be applied until the inflammatory state is lessened (10-15 applications, once a day; the daily treatments can be doubled if required).
Session duration: 30 minutes.
Electrodes' positioning: identified the area to be treated, position the electrodes as shown in *Figure 1*.
Intensity: to be adjusted until a tingling feeling is produced in the area treated; avoid contracting the surrounding muscles.

TENS5 • Neck pain/Headache (medical program)
Specific program for the treatment of pain in the neck area. The first benefits can be seen after 10 to 12 treatments carried out on a daily basis; proceed with the treatment until the symptoms pass.
Session duration: 35 minutes.

Electrodes' positioning: photo 25 of the *Positions manual*.
Intensity: to be adjusted to a level between the thresholds of perception and pain: the maximum intensity level is the moment in which the muscles surrounding the treated area begin to contract; over this limit the stimulation does not become more effective, just more irritating, so it is best to stop before that point.

WARNING: the device varies stimulation parameters during the program. The current may be felt different: this is perfectly normal and is envisaged by the software: raise or lower the intensity according to your own sensitivity to reach a level of stimulation that is comfortable for you.

TENS6 • Back/Sciatic pain (medical program)
Specific program for the treatment of pain in the lumbar area or along the sciatic nerve, or both. The intensity should be adjusted to a level between the thresholds of perception and pain: the maximum intensity level is the moment in which the muscles surrounding the treated area begin to contract; over this limit the stimulation does not become more effective, just more irritating, so it is best to stop before that point. The first benefits can be seen after 15 to 20 treatments carried out daily; proceed with the treatment until the symptoms pass.
Session duration: 40 minutes.
Electrodes' positioning: photo 27 and 28 in the *Positions manual*.
Intensity: to be adjusted between the threshold of perception and pain.

TENS7 • Sprains/Bruises (medical program)
The program develops its effectiveness after this type of injury by inhibiting pain locally, producing three selectively acting, differentiated impulses. Until pain is lessened, the treatment is recommended daily (even 2/3 times a day).
Session duration: 30 minutes.
Electrodes' positioning: form a square above the painful area as shown in *Figure1*.
Intensity: to be adjusted between the threshold of perception and pain.

TENS8 • Vascularization (medical program)
Has a vascularizing effect on the treated area. Vascularization increases arterial flow and consequently aids the removal of allogenic substances and helps to restore normal physiological conditions. Do not position the electrodes close to inflamed areas. Daily application is recommended, the number of applications is not defined; the program can be used to reduce pain.

Session duration: 20 minutes.
Electrodes' positioning: photo from 25 to 33 in the *Positions manual*; do not position the electrodes close to inflamed areas.
Intensity: to be adjusted between the perception threshold and slight discomfort.

TENS9 • Muscle relaxant (medical program)
Program used to speed up the recovery of muscle function after intense training or strain from work; the effect is immediate. Two treatments per day for three or four days are recommended.
Session duration: 30 minutes.
Electrodes' positioning: photo from 01 to 28 in the *Positions manual*.
Intensity: to be adjusted in order to have a moderate muscle solicitation.

TENS10 • Hand and wrist pain (medical program)
This program is suitable for all types of hand and wrist pain: aching caused by strains, arthritis in the hand, carpal tunnel syndrome, etc. A combination of various types of square-wave impulses has a general analgesic effect on the area to be treated, in fact impulses at different frequencies stimulate different sized nerve fibres promoting an inhibitory action at spinal level.
Session duration: 40 minutes.
Electrodes' positioning: form a square above the area to be treated as shown in *Figure 1*.
Intensity: to be adjusted between the threshold of perception and pain, without causing muscle contraction.

TENS11 • Plantar stimulation (medical program)
This program has a relaxing and draining effect on the stimulated limb. It is ideal for people suffering from a sense of "heaviness in the legs".
Session duration: 40 minutes.
Electrodes' positioning: 2 electrodes on the sole of the foot (one positive, the other negative), one close to the toes and the other under the heel.
Intensity: just a little bit over the perception threshold.

TENS12 • Epicondylitis (medical program)
Also known as "tennis elbow", it is an insertional tendinopathy concerning insertion of the elbow bone into the epicondylar muscles, those enabling finger and wrist extension (bending backwards).

It is recommended 15 applications once a day (even twice), until the symptoms pass. First it is recommended that you consult your doctor to identify the precise cause of the pain in order to prevent the condition from reoccurring.
Session duration: 40 minutes.
Electrodes' positioning: photo 29 in the *Positions manual*.
Intensity: to be adjusted above the perception threshold.

TENS13 • Epitrochlea (medical program)
Also known as "golfing elbow", it affects golfers but also those who carry out repetitive tasks or tasks involving frequent intense strain (for example carrying a particularly heavy suitcase). It causes pain in the flexor and pronator tendons inserted in the epitrochlea. Pain is felt when bending or straightening the wrist against resistance, or when clenching a hard rubber ball in the hand.
It is recommended 15 applications once a day (even twice), until the symptoms pass. First it is recommended that you consult your doctor to identify the precise cause of the pain in order to prevent the condition from reoccurring.
Session duration: 40 minutes.
Electrodes' positioning: photo 29 in the *Positions manual,* but with all the electrodes positioned on the inside of the arm (with a rotation of about 90°).
Intensity: to be adjusted above the perception threshold.

TENS14 • Periarthritis (medical program)
Scapulo-humeral periarthritis is an inflammatory condition affecting the fibrous tissues surrounding joints: tendons, serous sacs and connective tissue. These appear altered and can break into fragments and calcify. If neglected, this condition can become heavily crippling. For this reason, after carrying out a cycle of 15/20 applications once a day, it is recommended that you consult your doctor for a cycle of specific rehabilitation exercises to reduce the pain.
This program consists of various phases including TENS and muscle stimulation aimed at improving the tone of the muscles surrounding the joint.
Session duration: 41 minutes.
Electrodes' positioning: photo 26 in the *Positions manual.*
Intensity: to be adjusted above the perception threshold with small muscle contractions at the end of the program (10 minutes before the end).

Treatment programs for TENS therapy

Pathology	Progr.	No. of treatments	Frequency of treatments	Electrodes' positioning reference
Arthrosis	TENS1 + TENS2	Until pain reduction	Daily (TENS1 up to 2/3 times per day, TENS2 once a day)	On the painful are
Neck pain	TENS 5	10/12	Daily, even twice a day	Photo 25
Cervicogenic headache	TENS 5	10/12	Daily, even twice a day	Photo 25
Back pain	TENS 6	10/12	Daily	Photo 25 but with all electrodes placed 10 cm lower
Backache	TENS 6	12/15	Daily	Photo 27
Sciatic pain	TENS 6	15/20	Daily, even twice a day	Photo 28
Cruralgia	TENS 6	15/20	Daily, even twice a day	Photo 18 with all electrodes placed on the inside of the thigh
Epicondylitis	TENS 12	15/20	Daily, even twice a day	Photo 29
Hip pain	TENS 1	10/20	Daily, even twice a day	Photo 30
Knee pain	TENS 1	10/20	Daily, even twice a day	Photo 31
Ankle sprain	TENS 3	5/7	Daily, up to 2/3 times a day	Photo 32
Carpal tunnel syndrome	TENS 1	10/12	Daily, even twice a day	Photo 33
Trigeminal neuralgia	REHA 4	10/12	Daily	Photo 24
Wryneck	TENS 1 +	8/10	Daily, even twice a day	Photo 25

Pathology	Progr.	No. of treatments	Frequency of treatments	Electrodes' positioning reference
	TENS 9			
Periarthritis	TENS 14	15/20	Daily	Photo 26

The indications of the electrodes' positioning are available in the *Positions manual.*

IMPORTANT: for all of these programs, stimulation intensity must be set between the threshold of impulse perception and the moment in which the impulse starts to cause discomfort. With the exception of the **TENS14** program, the muscles surrounding the area to be treated must not contract, they should only produce slight "vibrations".

N.B. read the specific instructions on TENS14.

BEAUTY programs

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
1	No	Firming up – upper limbs and trunk	Total time 4 min frequency 6 Hz impulse width 200µs	Total time 15 min: (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% + 20Hz-200µs x 5 sec 80%) x 60 cycles	Total time 10 min: (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% + 30Hz-200µs x 5 sec 80%) x 40 cycles
2	No	Firming up – lower limbs	Total time 4 min frequency 6 Hz impulse width 300µs	Total time 15 min: (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec 100% + 20Hz-300µs x 5 sec	Total time 10 min: (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
				80%) x 60 cycles	100% + 30Hz-300µs x 5 sec 80%) x 40 cycles
3	No	Toning up – upper limbs and trunk	Total time 4 min frequency 6 Hz impulse width 200µs	Total time 15 min: (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% + 40Hz-200µs x 5 sec 75%) x 60 cycles	Total time 10 min: (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% + 50Hz-200µs x 5 sec 75%) x 40 cycles
4	No	Toning up – lower limbs	Total time 4 min frequency 6 Hz impulse width 300µs	Total time 15 min: (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec 100% + 40Hz-300µs x 5 sec 75%) x 60 cycles	Total time 10 min: (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec 100% + 50Hz-300µs x 5 sec 75%) x 40 cycles
5	No	Definition – upper limbs and trunk	Total time 4 min frequency 6 Hz impulse width 200µs	Total time 10 min: (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% + 60Hz-200µs x 5 sec	Total time 5 min: (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% +

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
				70%) x 40 cycles	70Hz-200µs x 5 sec 70%) x 20 cycles
6	No	Definition – lower limbs	Total time 4 min frequency 6 Hz impulse width 300µs	Total time 10 min: (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec 100% + 60Hz-300µs x 5 sec 75%) x 40 cycles	Total time 5 min: (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec 100% + 70Hz-300µs x 5 sec 75%) x 20 cycles
7	No	Modelling	Total time 4 min frequency 6 Hz impulse width 250µs	Total time 5 min: frequency 12 Hz impulse width 250µs (90%)	Total time 5 min: (5Hz-250µs x 5sec 90%+ 30Hz 250µs x 5 sec 90%) x 30 cycles
8	No	Microlifting	Total time 4 min frequency 12 Hz impulse width 100µs	Total time 10 min: (5Hz-100µs x 10sec 90%+ 20Hz 100µs x 5 sec 90%) x 40 cycles	
9	No	Lipolysis – abdomen	Total time 4 min frequenza 6 Hz	Total time 20 min: (5Hz-250µs x 8 sec ch1/ch2 80% + 40Hz-	Total time 5 min frequenza 3 Hz

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
			impulse width 250µs	250µs x 6 sec ch1 80%+ 40Hz-250µs x 6 sec ch2 80%) x 60 cycles	impulse width 250µs (80%)
10	No	Lipolysis – thighs	Total time 4 min frequency 6 Hz impulse width 300µs	Total time 20 min: (5Hz-300µs x 8 sec ch1/ch2 80% + 40Hz-300µs x 6 sec ch1 80%+ 40Hz-300µs x 6 sec ch2 80%) x 60 cycles	Total time 5 min frequency 3 Hz impulse width 300µs (80%)
11	No	Lipolysis - glutei and hips	Total time 4 min frequency 6 Hz impulse width 250µs	Total time 20 min: (5Hz-250µs x 8 sec ch1/ch2 80% + 40Hz-250µs x 6 sec ch1 80%+ 40Hz-250µs x 6 sec ch2 80%) x 60 cycles	Total time 5 min frequency 3 Hz impulse width 250µs (80%)
12	No	Lipolysis – arms	Total time 4 min frequency 6 Hz impulse width 200µs	Total time 20 min: (5Hz-200µs x 8 sec ch1/ch2 80% + 40Hz-200µs x 6 sec ch1 80%+ 40Hz-200µs x 6 sec ch2	Total time 5 min frequency 3 Hz impulse width 200µs (80%)

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
				80%) x 60 cycles	
13	No	Tissue elasticity	Total time 4 min frequency 10 Hz impulse width 100µs	Total time 10 min: (5Hz-100µs x 5 sec 100% + 15Hz-100µs x 5 sec 95%+ 3Hz-100µs x 5 sec 100%) x 40 cycles	Total time 5 min frequency 12 Hz impulse width 100µs (95%)
14	No	Capillarization	Total time 30 min: (1′ 3Hz - 300µs 100% + 1′ 5Hz - 250µs 100%+ 1′ 8Hz - 200µs 100%) x 10 cycles		
15	No	Heaviness in legs	Total time 10 min : (70Hz-70µs x 5 sec 100% + 3Hz 200µs x 5 sec 100%) x 60 cycles	Total time 5 min frequency 3 Hz impulse width 300µs	Total time 10 min frequency 1 Hz impulse width 300µs

The indications of the electrodes' positioning are available in the *Positions manual.*

BEAUTY1 • Firming up upper limbs and trunk (non-medical program)
BEAUTY2 • Firming up lower limbs (non-medical program)
These programs are indicated for firming up muscles of the arms and bust (BEAUTY1), or the legs (BEAUTY2), working mainly on slow twitch fibres. It is recommended to those who have never done any physical activity or have been inactive for a long period of time. Method of use:

1. identify the muscle to be treated. To obtain good results it is best to treat just a few muscles at a time and complete the process described below;
2. position the electrodes as shown in the photos (see reference below);
3. increase the intensity until the impulse can be felt (use a low intensity for the first session to help you to understand how the device works);
4. during the program and over the next few days, the intensity should be gradually increased so that muscle contractions are not painful;
5. during contraction generated by the unit, contract the muscle voluntarily.

A cycle of 15/20 applications must be completed before the first results can be seen; it is recommended one application for each muscle every two days with a day of rest in between. It is possible to work on pairs of muscles, for example thighs and abdominal muscles, treating one set one day and the other the next day. Working on too many muscles at the same time is not recommended. **A little, but constantly!**
Session duration: 29 minutes.
Electrodes' positioning: photos from 01 to 23, according to the interested muscles, of the *Positions manual*.
Intensity: it depends on the sensibility of the patient, it is recommended starting at low intensity levels and then gradually increase the intensity, never reaching or exceeding the pain threshold.

BEAUTY3 • Toning up upper limbs and trunk (non-medical program)
BEAUTY4 • Toning up lower limbs (non-medical program)
These programs are indicated for toning up muscles in the arms and bust (BEAUTY3), or the legs (BEAUTY4), working mainly on fast twitch fibres. It is recommended to those who already practice moderate physical activity. Method of use:

1. identify the muscle to be treated. To obtain good results it is best to treat just a few muscles at a time and complete the process described below;
2. position the electrodes as shown in the photos (see reference below);

3. increase the intensity until the impulse can be felt (use a low intensity for the first session to help you to understand how the device works);
4. during the program and over the next few days, the intensity should be gradually increased so that muscle contractions are not painful;
5. during contraction generated by the unit, contract the muscle voluntarily.

A cycle of 15/20 applications must be completed before the first results can be seen; it is recommended one application for each muscle every two days with a day of rest in between. It is possible to work on pairs of muscles, for example thighs and abdominal muscles, treating one set one day and the other the next day. Working on too many muscles at the same time is not recommended. **A little, but constantly!**

Session duration: 29 minutes.

Electrodes' positioning: photos from 01 to 23, according to the interested muscles, of the *Positions manual*.

Intensity: it depends on the sensibility of the patient, it is recommended starting at low intensity levels and then gradually increase the intensity, never reaching or exceeding the pain threshold.

BEAUTY5 • Definition upper limbs and trunk (non-medical program)
BEAUTY6 • Definition lower limbs (non-medical program)

These programs are Indicated for defining muscles in the arms and bust (BEAUTY5), or the legs (BEAUTY6), working on explosive fibres. It is recommended to those who already practice good physical activity and wish to define their muscles in greater detail. Method of use:

1. identify the muscle to be treated. To obtain good results it is best to treat just a few muscles at a time and complete the process described below;
2. position the electrodes as shown in the photos (see reference below);
3. increase the intensity until the impulse can be felt (use a low intensity for the first session to help you to understand how the device works);
4. during the program and over the next few days, the intensity should be gradually increased so that muscle contractions are not painful;
5. during contraction generated by the unit, contract the muscle voluntarily.

A cycle of 15/20 applications must be completed before the first results can be seen; it is recommended one application for each muscle every two days with a day of rest in between. It is possible to work on pairs of muscles, for example thighs and abdominal muscles, treating one set one day and the other the next day. Working on too many muscles at the same time is not recommended.

Session duration: 19 minutes.
Electrodes' positioning: photos from 01 to 23, according to the interested muscles, of the *Positions manual*.
Intensity: it depends on the sensibility of the patient, it is recommended starting at low intensity levels and then gradually increase the intensity, never reaching or exceeding the pain threshold.

BEAUTY7 • Modelling (non-medical program)
Due to a combination of capillarizing and toning impulses, this program helps mobilise fat in areas where it tends to accumulate. It is recommended a daily application.
Session duration: 14 minutes per phase.
Electrodes' positioning: photos from 01 to 20 and photos 22 and 23 of the *Positions manual*.
Intensity: medium.

BEAUTY8 • Microlifting (non-medical program)
The following program is used to tone facial muscles using a special impulse to improve both the appearance and the dynamism of facial muscles.
Session duration: 14 minutes.
Electrodes' positioning: photos 24 of the *Positions manual*. N.B. A minimum distance of 3 cm must be kept between the electrode and the eyeball.

IMPORTANT: take care when adjusting the intensity as facial muscles are particularly sensitive; intensity should be increased gradually, starting with a very low level of stimulation (just above perception) and increasing with care until you reach a good level of stimulation, represented by good muscle activation.

IMPORTANT: it is not necessary to reach levels of intensity capable of causing discomfort! The equation "more pain = more gain" is completely misleading and counterproductive.

Great and significant results are obtained through consistency and patience.

BEAUTY9/10/11/12 • Lipolysis abdomen (9), thighs (10), glutei and hips (11), arms (12) (non-medical program)
These specific drainage programs increase microcirculation within and around the muscle fibres treated and create rhythmic contractions, facilitating the discharge of allogenic substances and promoting lymphatic activity. It can also be applied to older people to improve blood and lymphatic circulation. The program produces sequential tonic contractions, reproducing the typical effect of electronic lymphatic drainage.

There are no real limits of application for these programs, which can be practiced until the desired result has been achieved. The first results can usually be seen after 3/4 weeks practicing 4/5 sessions a week.
Session duration: 29 minutes.
Electrodes' positioning:

- BEAUTY9: photo 20 of the *Positions manual*.
- BEAUTY10: photo 21 of the *Positions manual*.
- BEAUTY11: glutei photo 19 and hips photo 23 (CH1 on one hip and CH2 on the other) of the *Positions manual*.
- BEAUTY12: arms photo 15 and 16 (CH1 on one arm and CH2 on the other) of the *Positions manual*.

Intensity: enough to produce good muscle contractions during the treatment but not enough to cause any soreness.

BEAUTY13 • Tissue elasticity (non-medical program)
It is a two-phase program, that stimulates the superficial muscle fibres. The frequencies used facilitate the removal of substances accumulated on the surface and improve the dynamic appearance of the skin.
Session duration: 19 minutes.
Electrodes' positioning: form a square above the area to be treated as shown in *Figure 1* (see previous paragraph).
Intensity: to be adjusted to produce "surface vibrations".

BEAUTY14 • Capillarization (non-medical program)
The capillarization program significantly increases arterial flow in the treated area; this program is very useful for recovering after intense aerobic work (firming up and training) and improves local microcirculation.
Session duration: 30 minutes.
Electrodes' positioning: photos 01 to 20 in the *Positions manual*.
Intensity: medium.

BEAUTY15 • Heaviness in legs (non-medical program)
This program is used to improve blood flow and muscle oxygenation speeding up the elimination of lactic acid (produced after anaerobic sessions for muscle definition), reducing soreness and the risk of contractures. Thanks to this program the muscle treated will be ready for a new training session or competition much more quickly.
Session duration: 25 minutes.
Electrodes' positioning: photos 01 to 20 in the *Positions manual*.

Intensity: starting from medium-low, enough to produce good movement of the treated part; increase intensity progressively until the treated muscle is subjected to a strong massage.

Treatment programs for muscles firming up and lipolysis

Muscle	Electrodes' positioning reference	Weekly training program				No. of weeks
		Day 1	Day 3	Day 5	Day 7	
Abdominal muscles - firming up	Photo 1/20	BEAUTY 14	BEAUTY 1	BEAUTY 14+ BEAUTY 1	BEAUTY 1	6
Abdominal muscles – post partum	Photo 20	BEAUTY 14	BEAUTY 1	BEAUTY 14	BEAUTY 1	8
Pectoral muscles - firming up	Photo 7/17	BEAUTY 14	BEAUTY 1	BEAUTY 1	BEAUTY 1	6
Thighs - firming up	Photo 11/18	BEAUTY 14	BEAUTY 2	BEAUTY 14+ BEAUTY 2	BEAUTY 2	5
Glutei - firming up	Photo 19	BEAUTY 14	BEAUTY 2	BEAUTY 14+ BEAUTY 2	BEAUTY 2	5
Arms biceps - firming up	Photo 2/15	BEAUTY 14	BEAUTY 1	BEAUTY 14+ BEAUTY 1	BEAUTY 1	5
Arms triceps - firming up	Photo 3/16	BEAUTY 14	BEAUTY 1	BEAUTY 14+ BEAUTY 1	BEAUTY 1	5
Lipolysis - abdomen	Photo 20	BEAUTY 9	BEAUTY 14	BEAUTY 9	BEAUTY 1	6
Lipolysis - thighs	Photo 21	BEAUTY 10	BEAUTY 14	BEAUTY 10	BEAUTY 2	6
Lipolysis - glutei	Photo 19	BEAUTY 11	BEAUTY 14	BEAUTY 11	BEAUTY 2	6
Lipolysis - hips	Photo 23 (CH1 on right	BEAUTY 11	BEAUTY 14	BEAUTY 11	BEAUTY 2	6

Muscle	Electrodes' positioning reference	Weekly training program				No. of weeks
		Day 1	Day 3	Day 5	Day 7	
	hip, CH2 on the left hip)					
Lipolysis - arms	Photo 15+16 (4 electrodes of CH1 on the right arm and 4 of CH2 on the left arm)	BEAUTY 12	BEAUTY 14	BEAUTY 12	BEAUTY 1	6

The reference photo for the electrodes' positioning are available in the *Positions manual*.

WARNING: use moderate intensity in the first two weeks and in the following weeks constantly increasing.

NEMS programs

Prg	Medical prg Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
1	No	Warming up	Total time 3 min Frequency 6 Hz impulse width 250µs	Total time 3 min Frequency 8 Hz impulse width 250µs	Total time 10 min (5Hz-250µs x 7sec 80%+ 1Hz 250µs x 3 sec 100% + 30Hz-250µs x 5 sec 80%) x 40 cycles
2	No	Resistance – upper limbs and trunk	Total time 4 min Frequency 6 Hz impulse width 200µs	Total time 15 min (3Hz-200µs x 9sec 80%+ 1Hz 200µs x 3 sec 100% + 20Hz-200µs x 8 sec 80%) x 45 cycles	Total time 15 min (3Hz-200µs x 9sec 80%+ 1Hz 200µs x 3 sec 100% + 30Hz-200µs x 8 sec 80%) x 45 cycles

Prg	Medical prg Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
3	No	Resistance – lower limbs	Total time 4 min Frequency 6 Hz impulse width 300µs	Total time 15 min (3Hz-300µs x 9sec 80%+ 1Hz 300µs x 3 sec 100% + 20Hz-300µs x 8 sec 80%) x 45 cycles	Total time 15 min (3Hz-300µs x 9sec 80%+ 1Hz 300µs x 3 sec 100% + 20Hz-300µs x 8 sec 80%) x 45 cycles
4	No	Resistant strength – upper limbs and trunk	Total time 4 min Frequency 6 Hz impulse width 200µs	Total time 15 min (3Hz-200µs x 9sec 80%+ 1Hz 200µs x 3 sec 100% + 40Hz-200µs x 8 sec 80%) x 45 cycles	Total time 10 min (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% + 50Hz-200µs x 5 sec 75%) x 40 cycles)
5	No	Resistant strength – lower limbs	Total time 4 min Frequency 6 Hz impulse width 300µs	Total time 15 min (3Hz-300µs x 9sec 80%+ 1Hz 300µs x 3 sec 100% + 20Hz-300µs x 8 sec 80%) x 45 cycles	Total time 10 min (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec 100% + 50Hz-300µs x 5 sec 75%) x 40 cycles)
6	No	Basic strength – upper limbs and trunk	Total time 4 min Frequency 6 Hz impulse width 200µs	Total time 10 min (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% + 50Hz-	Total time 10 min (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% + 60Hz-200µs

Prg	Medical prg Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
				200µs x 5 sec 75%) x 40 cycles	x 5 sec 75%) x 40 cycles
7	No	Basic strength – lower limbs	Total time 4 min Frequency 6 Hz impulse width 300µs	Total time 10 min (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec 100% + 50Hz-300µs x 5 sec 75%) x 40 cycles	Total time 10 min (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec 100% + 60Hz-300µs x 5 sec 75%) x 40 cycles
8	No	Fast strength – upper limbs and trunk	Total time 4 min Frequency 6 Hz impulse width 200µs	Total time 10 min (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% + 70Hz-200µs x 5 sec 80%) x 40 cycles	Total time 10 min (3Hz-200µs x 7sec 80%+ 1Hz 200µs x 3 sec 100% + 80Hz-200µs x 5 sec 80%) x 40 cycles)
9	No	Fast strength – lower limbs	tempo tot 4 min Frequency 6 Hz impulse width 300µs	Tempo totale 10 min (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec 100% + 70Hz-300µs x 5 sec 80%) x 40 cycles	tempo tot 10 min (3Hz-300µs x 7sec 80%+ 1Hz 300µs x 3 sec 100% + 80Hz-300µs x 5 sec 80%) x 40 cycles
10	No	Explosive strength –	Total time 4 min	Total time 10 min (3Hz-200µs	Total time 10 min (3Hz-200µs x

Prg	Medical prg Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
		upper limbs and trunk	Frequency 6 Hz impulse width 200µs	x 12sec 90%+ 1Hz 200µs x 3 sec 100% + 100Hz-200µs x 5 sec 80%) x 30 cycles	12sec 90%+ 1Hz 200µs x 3 sec 100% + 120Hz-200µs x 5 sec 80%) x 30 cycles
11	No	Explosive strength – lower limbs	Total time 4 min Frequency 6 Hz impulse width 300µs	Total time 10 min (3Hz-300µs x 12sec 90%+ 1Hz 300µs x 3 sec 100% + 100Hz-300µs x 5 sec 80%) x 30 cycles	Total time 10 min (3Hz-300µs x 12sec 90%+ 1Hz 300µs x 3 sec 100% + 120Hz-300µs x 5 sec 80%) x 30 cycles
12	No	Deep capillarization	Total time 30 min (20 sec 5Hz - 200µs 100% + 20 sec 8Hz - 150µs 100% + 20 sec 12Hz - 100µs 100%) x 30 cycles		
13	No	Muscle recovery	Total time 10 min Frequency 6 Hz	Total time 5 min (5Hz-250µs x 7sec 80%+ 1Hz 250µs x 3 sec 100%	Total time 10 min Frequency 2 Hz impulse width 250µs

Prg	Medical prg Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
			impulse width 250µs	+ 20Hz-250µs x 5 sec 80%) x 20 cycles	
14	No	Agonist-antagonist	Total time 4 min Frequency 6 Hz impulse width 250µs	Total time 15 min (5Hz-250µs x 8sec CH1&CH2 80%+ 50Hz 250µs x 6 sec 75% CH1 + 50Hz 250µs x 6 sec 75% CH2) x 45 cycles	Total time 5 min Frequency 10 Hz impulse width 250µs (80%)
15	No	Sequential tonic contractions – upper limbs and trunk	Total time 3 min Frequency 6 Hz impulse width 200µs	Total time 10 min (30Hz-200µs x 5 sec 80% CH1 + 30Hz-200µs x 5 sec 80% CH2) x 60 cycles	Total time 5 min Frequency 4 Hz impulse width 200µs (90%)
16	No	Sequential tonic contractions – lower limbs	Total time 3 min Frequency 6 Hz impulse width 300µs	Total time 10 min (30Hz-300µs x 5 sec 80% CH1 + 30Hz-300µs x 5 sec 80% CH2) x 60 cycles	Total time 5 min Frequency 4 Hz impulse width 300µs (90%)

Prg	Medical prg Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
17	No	Sequential phasic contractions – upper limbs and trunk	Total time 3 min Frequency 6 Hz impulse width 200µs	Total time 10 min (50Hz-200µs x 5 sec 75% CH1 + 50Hz-200µs x 5 sec 75% CH2) x 60 cycles	Total time 5 min Frequency 4 Hz impulse width 200µs (90%)
18	No	Sequential phasic contractions – lower limbs	Total time 3 min Frequency 6 Hz impulse width 300µs	Total time 10 min (50Hz-300µs x 5 sec 75% CH1 + 50Hz-300µs x 5 sec 75% CH2) x 60 cycles	Total time 5 min Frequency 4 Hz impulse width 300µs (90%)
19	No	Muscle relaxant	Total time 10 min (3Hz-250µs x 7sec 80%+ 1Hz-250µs x 3sec 100% + 20Hz 250µs x 5 sec 80%) x 40 cycles	Total time 10 min Frequency 6 Hz impulse width 250µs (90%)	Total time 10 min Frequency 2 Hz impulse width 250µs
20	No	Deep massage	Total time 5 min Frequency 3 Hz	Total time 10 min (3Hz-250µs x 2 sec ch1 100% + 3Hz-250µs x 2	Total time 10 min (2Hz-250µs x 2 sec ch1 100% + 2Hz-250µs x 2 sec ch2

Prg	Medical prg Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
			impulse width 250µs	sec ch2 100%) x 150 cycles	100%) x 150 cycles
21	No	EMS rehabilitation	Total time 5 min Frequency 6 Hz impulse width 250µs		

The indications of the electrodes' positioning are available in the *Positions manual.*

IMPORTANT! Stimulation intensity during the contraction: the muscle must contract well without causing pain. It is recommended to voluntarily contract the muscle during the contractions induced by the electronic stimulator to reduce the sense of discomfort and improve the proprioceptive response: in this way, after electrostimulation, the stimulated muscle will be capable of contracting all of the muscle fibers and the parameters of strength and resistance will improve.
Contraction should increase as you pass through the following programs:

- Resistance
- Resistant strength
- Basic strength
- Fast strength
- Explosive strength

NEMS1 • Warming up (no-medical program)
Program suitable for use before training sessions or competitions, very useful for sports involving maximum effort right from the start. Suitable for all muscle groups.
Session duration: 16 minutes.
Electrodes' positioning: photo from 01 to 23 (21 excluded) of the *Positions manual*.
Intensity: medium; the muscle must work without strain.

NEMS2 • Resistance upper limbs and trunks (no-medical program)
NEMS3 • Resistance lower limbs (no-medical program)
The Resistance program is used in sports to increase muscle resistance, acting mainly on slow-twitch fibres; in fact, this program is indicated for endurance sports: marathon runners, cross-country skiers, ironman, etc. In the event of muscle ache after stimulation, use the NEMS19 program (Muscle relaxant).
Session duration: 34 minutes.
Electrodes' positioning: photo from 01 to 23 (21 excluded) of the *Positions manual*.
Intensity: if not particularly fit, start with a low intensity then increase gradually. For trained athletes the intensity used should be enough to produce visible muscle contractions.

NEMS4 • Resistant strength upper limbs and trunks (no-medical program)
NEMS5 • Resistant strength lower limbs (no-medical program)
This program is designed to help increase resistance to physical stress, or rather withstand intense exertion for a longer amount of time in muscle regions subjected to stimulation. It is indicated for sporting disciplines involving long, intense periods of exertion. In the event of muscle ache after stimulation, use the NEMS19 program (Muscle relaxant).
Session duration: 29 minutes.
Electrodes' positioning: photo from 01 to 23 (21 excluded) of the *Positions manual*.
Intensity: if not particularly fit, start with a low intensity then increase gradually. For trained athletes the intensity used should be enough to produce visible muscle contractions.

NEMS6 • Basic strength upper limbs and trunks (no-medical program)
NEMSS7 • Basic strength lower limbs (no-medical program)
This program is used in sport to develop basic strength, which for definition is the maximum tension that a muscle can exert against constant resistance. The contractions alternate with periods of active recovery during the work phase, allowing the muscle to be trained without subjecting it to stress and improving oxygenation of the same muscle. The following basic procedure will enable you to obtain the first results: two sessions per week (for each muscle region) for the first three weeks at medium/low intensity, three sessions per week for the next three weeks at high intensity. In the event of fatigue, suspend training for a few days and use the NEMS19 program (Muscle relaxant).
Session duration: 24 minutes.

Electrodes' positioning: photo from 01 to 23 (21 excluded) of the *Positions manual*.
Intensity: gradually increased session after session without overexerting the muscles.

NEMS8 • Fast strength upper limbs and trunks (nonmedical program)
NEMS9 • Fast strength lower limbs (no-medical program)
This program is designed to increase speed in fast athletes and develop it in athletes lacking this quality.
The exercise assumes a fast pace and the contraction is short, as is the recovery. It is usually best to complete a three-week basic strength cycle of increasing intensity before using this program. Then continue with three weeks of fast strength three times a week at high intensity, almost past endurance during the contraction.
Session duration: 24 minutes.
Electrodes' positioning: photo from 01 to 23 (21 excluded) of the *Positions manual*.
Intensity: gradually increased session after session without overexerting the muscles until reaching the maximum level of tolerance.

NEMS10 • Explosive strength upper limbs and trunks (no-medical program)
NEMS11 • Explosive strength lower limbs (no-medical program)
Explosive strength programs increase the explosive power and speed of the muscle mass, with extremely short, strengthening contractions and very long active recovery times to allow the muscle to regain strength. It is usually best to complete a three-week basic strength cycle of increasing intensity, before using this program. Then continue with three weeks of explosive strength twice a week.
Session duration: 24 minutes.
Electrodes' positioning: photo from 01 to 23 (21 excluded) of the *Positions manual*.
Intensity: during contraction, the intensity has to be the highest that can be endured in order to obtain maximum muscle exertion whilst involving the greatest number of fibres.

NEMS12 • Deep capillarization (no-medical program)
This program significantly increases arterial flow in the treated area. Prolonged use of this program develops the intramuscular capillary network of fast-twitch fibers. The effect obtained is an increase in the capacity of fast-twitch fibers to withstand strain over extended periods of time. For an athlete with good

resistance, the capillarization program is very useful for recovery after intense aerobic work, before anaerobic work and when training is not possible (due to bad weather or an injury).
Session duration: 30 minutes.
Electrodes' positioning: photo from 01 to 23 (21 excluded) of the *Positions manual*.
Intensity: medium.

NEMS13 • Muscle recovery (no-medical program)
Can be used for all sports, after competitions or the most demanding training sessions, in particular after long and intense exertion – to be used immediately after exertion. This program helps drainage and winding down, improving muscle oxygenation and helping to discharge synthetic substances produced during exertion.
Session duration: 25 minutes.
Electrodes' positioning: photo from 01 to 20 of the *Positions manual,* according to the area to be treated.
Intensity: medium-low, increasing during the last 5/10 minutes.

NEMS14 • Agonist/Antagonist (non-medical program)
The electronic stimulator produces contractions alternated between 2 channels: during the first 4 minutes of warm-up the 2 channels work simultaneously, during the central work phase (15 minutes) muscle contractions are alternated between Channel 1 (agonist muscles) and Channel 2 (antagonist muscles). The program is designed to restore muscle tone to the quadriceps and its antagonist the leg biceps, or the biceps brachii and the triceps. The work aims at developing strength. With this program, muscle relaxation is obtained by simultaneous stimulation from both channels during the last 5 minutes. In the event of fatigue, suspend the training for a few days and use the NEMS19 program (Muscle relaxant).
Session duration: 24 minutes.
Electrodes' positioning: photo from 02 to 05 and 11-12 of the *Positions manual.*
Intensity: during contraction has to be adjusted so that the contraction intensity is the same as a voluntary one, in order to reduce the sense of discomfort and reach higher intensities. Intensity must be increased gradually treatment by treatment, without overstraining the muscles.

NEMS15 • Sequential tonic contractions upper limbs and trunks (non-medical program)
NEMS16 • Sequential tonic contractions lower limbs (non-medical program)
This program increases microcirculation within and around the muscle fibers treated creating rhythmic contractions, fostering better drainage and toning. It can also be applied to older people to improve blood and lymphatic circulation in the lower limbs (e.g. applying CH1 to the right calf, CH2 to the right thigh). These programs can be carried out using self-adhesive electrodes.
Session duration: 18 minutes.
Electrodes' positioning: photo from 01 to 23 (21 excluded) of the *Positions manual*.
Intensity: enough to produce good muscle contractions during the treatment, but not enough to cause any soreness. It mainly works on slow-twitch fibers.

NEMS17 • Sequential phasic contractions upper limbs and trunks (non-medical program)
NEMS18 • Sequential phasic contractions lower limbs (non-medical program)
This program produces rhythmic contractions with a stimulation frequency typical of fast-twitch fibers. Thanks to this stimulation frequency, it is suitable for increasing sequentially muscle strength. The programs produce sequential phasic contractions on both channels. Unlike the previous program, this one uses a higher stimulation frequency during the contraction phase and therefore works mainly on fast-twitch fibers.
Session duration: 18 minutes.
Electrodes' positioning: photo from 01 to 23 (21 excluded) of the *Positions manual.*
Intensity: enough to produce good muscle contractions during the treatment, but not enough to cause any soreness.

NEMS19 • Muscle relaxant (non-medical program)
Can be used for all sports, after competitions or after the most demanding training sessions, in particular after long and intense exertion - to be used immediately after exertion. This program helps drainage and capillarization, improving muscle oxygenation and helping to discharge synthetic substances produced during exertion.
Session duration: 30 minutes.
Electrodes' positioning: photo from 01 to 20 in the *Positions manual*.
Intensity: medium-low, increased during the last 10 minutes of the session.

NEMS20 • Deep massage (non-medical program)
This program can be used for all sports, after competitions or the most demanding training sessions, in particular after long and intense exertion – to be used immediately after exertion. It is similar to the previous one: however, it uses lower frequencies with a greater capacity for vascularization. It helps drainage and capillarization, improving muscle oxygenation and helping to discharge synthetic substances produced during exertion.
Session duration: 25 minutes.
Electrodes' positioning: photos from 01 to 20 in the *Positions manual*.
Intensity: medium-low, increased during the last 10 minutes of the session.

Intensità: medio-bassa, con incremento negli ultimi 10 minuti.

NEMS 21 • EMS rehabilitation (non-medical program)
Program that increases microcirculation inside and around treated muscle fibers by creating rhythmic contractions, thus promoting a draining and toning action.
Session duration: short, 5 minutes.
Electrodes' positioning: photo from 01 to 23 (21 excluded) of the *Positions manual.*
Intensity: enough to produce good muscle contractions during the treatment, but not enough to cause any soreness. It mainly works on slow-twitch fibers.

Treatment programs for muscle strength

Muscle	Electrodes' positioning reference	Weekly training program				No. of weeks
		Day 1	Day 3	Day 5	Day 7	
Abdominal muscles - basic strength	Photo 1/20	FITNESS 6	FITNESS19 + FITNESS6	FITNESS 6	FITNESS12	5
Pectoral muscles - basic strength	Photo 7/17	FITNESS 6	FITNESS19 + FITNESS6	FITNESS 6	FITNESS12	5
Quadriceps – basic strength	Photo 11/18	FITNESS 7	FITNESS19 + FITNESS7	FITNESS 7	FITNESS12	5

Muscle	Electrodes' positioning reference	Weekly training program				No. of weeks
		Day 1	Day 3	Day 5	Day 7	
Glutei – basic strength	Photo 19	FITNESS 7	FITNESS19 + FITNESS7	FITNESS 7	FITNESS12	5
Arms biceps – basic strength	Photo 2/15	FITNESS 6	FITNESS19 + FITNESS6	FITNESS 6	FITNESS12	6
Arms triceps – basic strength	Photo 3/16	FITNESS 6	FITNESS19 +FITNESS6	FITNESS 6	FITNESS12	6

The reference photo for the electrodes' positioning are available in the *Positions manual*.

WARNING: use moderate intensity in the first two weeks and in the following weeks constantly increasing.

URO programs

For the correct use of the vaginal and anal probe, please follow the steps here below:

- Connect the probe to the cables and then lubricate it with a specific cream (consult your doctor or your pharmacist) to avoid the insertion in the anus or vagina;

- Lay on the bed with the legs wide apart, if necessary with a pillow under the back. Anyway, the better position is the one which causes less discomfort, considering the fact that it has to be maintained for the whole treatment time (max 30 minutes);
- Gently introduce the probe in the anus or vagina, taking care to introduce the probe at least till the two golden rings before start the therapy.

As reported in the list of programs up above we suggest to associate electrostimulation with specific training exercises that can help the recovery of muscular strength of pelvic floor muscles.

The weakening of floor pelvic muscles leads to problems like urinary incontinence and urogenital prolapse. Strengthening these muscles lead to great improvements in urinary incontinence and urogenital prolapse symptomes, also blocking disease progress. Pelvic floor rehabilitation must be first therapeutic approach to stress incontinence in women.
It is important to point out that these exercises must be taught by a specialist (medician, physiotherapist, obstetric). In this kind of training, vaginal and anal muscles contraction occur without the use of abdominal muscles and gluteus. The exercises have to be repeated following specific steps suggested by medician.

Prg	Medical prg Yes/No	Description	PHASE 1
1	Yes	Stress urinary incontinence and faecal 1	Total time 25 min Frequency 40 Hz Impulse width 180µs contraction / recovery 3/7 sec
2	Yes	Stress urinary incontinence 2	Total time 25 min Frequency 45 Hz Impulse width 180µs contraction / recovery 6/9 sec
3	Yes	Stress urinary incontinence 3	Total time 25 min Frequency 50 Hz Impulse width 180µs contraction / recovery 8/12 sec
4	Yes	Urinary and faecal incontinence by urge 1	Total time 30 min Frequency 8 Hz Impulse width 180µs
5	Yes	Urinary incontinence by urge 2	Total time 30min Frequency 10 Hz Impulse width 180µs
6	Yes	Urinary incontinence by urge 3	Total time 30 min Frequency 12 Hz Impulse width 180µs
7	Yes	Mixed urinary incontinence and faecal 1	Total time 25 min Frequency 20 Hz

Prg	Medical prg Yes/No	Description	PHASE 1
			Impulse width 180μs contraction / recovery 3/7 sec
8	Yes	Mixed urinary incontinence 2	Total time 25 min Frequency 22 Hz Impulse width 180μs contraction / recovery 6/9 sec
9	Yes	Mixed urinary incontinence 3	Total time 25 min Frequency 25 Hz Impulse width 180μs contraction / recovery 8/12 sec

URO1-2-3 • Stress urinary incontinence and faecal (medical program)
Programs suitable for the treatment of stress urinary incontinence in women and faecal humans (only U1), designed to strengthen and tone the muscles of the pelvic floor and perineal who have lost force and contractile capacity, or the sphincter muscles with weak contractile capacity. The stimulation should be as strong as possible without being painful. In addition, it helps a patient's participation in acts voluntary muscle during stimulation. It is suggested to be associated with the appropriate therapy training exercises for strengthening the muscles themselves.
Applications: 3-5 sessions per week. Use the vaginal probe for the treatment of urinary incontinence in women and anal probe for faecal incontinence in both men and women.

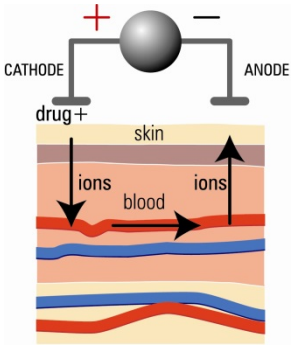
URO4-5-6 • Urge urinary incontinence and faecal (medical program)
This program is suitable for the treatment of urge incontinence in women and faecal humans (only U4). Low frequency stimulation that helps to relax the bladder in case of hyperactivity. The stimulation should be as strong as possible without being painful. In addition, it helps a patient's participation in acts voluntary muscle during stimulation.
Applications: 2-5 sessions per week. Use the vaginal probe for the treatment of urinary incontinence in women and anal probe for faecal incontinence in both men and women.

URO7-8-9 • Mixed urinary incontinence and faecal (medical program)
Programs suitable for the treatment of urinary incontinence in women and mixed faecal humans (only U7). The stimulation should be as strong as possible without being painful. In addition, it helps a patient's participation in acts voluntary muscle during stimulation. It is suggested to be associated with the appropriate therapy training exercises for strengthening the muscles themselves.
Applications: 3-5 sessions per week. Use the vaginal probe for the treatment of urinary incontinence in women and anal probe for faecal incontinence in both men and women.

REHA programs

Ionophoresis

⚠ For the ionophoresis programs the stimulation **intensity** shall be adjusted **to feel a remarkable tingling in the treated area**, producing a slight contraction of the surrounding muscles. If you feel discomfort (or pain), reduce the intensity and eventually stop the therapy.



The ionophoresis treatment exploits the polarity (negative or positive) that characterizes a specific drug, selected on the basis of the therapy to be conducted. When this drug is applied to the electrodes and the treatment starts, the issued current by the electrodes acts in such a way as to convey the drug's ions from one electrode (also called polo) to the other, therefore as to cross the location affected by the disease and then release the specific active ingredient.

Table of the main drugs used in the iontophoresis treatments			
Drug	**Polarity**	**Prevalent action**	**Indications**
Calcium chloride (Sol. 1%-2%)	Positive	Sedative and ricalcifyc	Osteoporosis, spasmofilia, algodystrophic syndrome. Do not use in case of arteriosclerosis
Magnesium chloride (Sol. 10%)	Positive	Analgesic, sedative, fibrolytic	Calcium chloride substitute in

Table of the main drugs used in the iontophoresis treatments			
Drug	**Polarity**	**Prevalent action**	**Indications**
			patients with arteriosclerosis
Potassium iodide	Negative	Sclerolytic, emollient	Scars, Dupuytren's disease, keloids
Acetylsalicylate lysine	Negative	Analgesic	Arthrosis
Flectadol, Aspegic	Negative	Analgesic	Extra / intra articular arthrosis, rheumatism
Local anesthetics (novocaine, lidocaine)	Negative	Analgesic	Local anesthesia, trigeminal neuralgia
Benzidamina	Positive	Analgesic	Rheumatoid arthritis
Diclofenac sodium	Pos/Neg	Analgesic	hematoma
Orudis, Voltaren, Lometacen, Arfen, Tilcotil, Axera, Naprosyn	Negative	Anti-inflammatory	Degenerative and extra articular rheumatism, gout
Piroxicam, Feldene	Positive	Analgesic	Fractures
Sodium salicylate (1%-3%)	Negative	Analgesic	Articular rheumatism, myalgia
Ketoprofen, lysine salt	Pos/Neg	Anti-inflammatory	Osteoarthritis, arthritis
Thiomucase	Negative	Anti-oedemic	Post-traumatic and post-operative edema due to venous insufficiency.

If the prescribed drug does not appear on the above list, check the polarity indicated on the package or on the warnings of use of the drug itself or consult your doctor / pharmacist.

Before starting the ionophoresis session, clean the skin near the area to be treated; connect the jacks of the electrostimulation cable to the black rubber electrodes with cable disconnected from I-TECH PHYSIO.

Moisten the two sponge electrodes abundantly.

ATTENTION: wring the sponge electrodes to avoid dripping, then put the drug on an electrode as follows:

- drugs with positive polarity: dissolve this type of drug on the electrode connected to the positive pole (red connection, cathode).
- drugs with negative polarity: dissolve this type of drug on the electrode connected to the negative pole (black connection, anode).
- Bipolar drugs: these can be dissolved on either the positive pole or the negative pole.

At this point, insert the two black rubber electrodes, previously connected to the electrostimulation cable inside the sponge coverings (one with the drug and the other without). Position the electrode with the drug on the painful area, and the other electrode on the other side (*Figure 2)* with the help of the elastic band supplied with the kit. Connect cable at the appropriate jack (channel 1) and turn I-TECH PHYSIO on. If you want to double the number of electrodes, you can request an additional ionophoresis kit; then using the split cables supplied, simply follow the instructions given in the *Patient preparation* section.

It is possible to find a slight reddening of the skin at the end of the program; the redness normally disappears a few minutes after the end of the program.

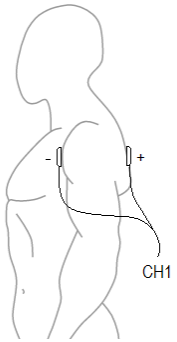


Figure 2 – Positioning of electrodes placed at the ends of the muscle to be stimulated.

ATTENTION. Do not use the iontophoresis program in proximity of metal prostheses.

Programs specifications

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
1	Yes	Ionophoresis L (low)	Total time 30 min Frequency 800 Hz Width impulse 100μs		
2	Yes	Ionophoresis M (medium)	Total time 30 min Frequency 1000 Hz Width impulse 100μs		
3	Yes	Ionophoresis H (high)	Total time 30 min Frequency 1200 Hz Width impulse 100μs		
4	Yes	Microcurrent	Total time 30 min Frequency 90 Hz Width impulse 20μs		
5	Yes	Hematoma	Total time 30 min (5 sec 30 Hz – 200 μs + 5 sec 50 Hz – 150 us + 5 sec 100 Hz – 120 μs) x 120 cycles		
6	Yes	Oedema	Total time 30 min (6 sec 100Hz – 175 μs + 6 sec 2-100Hz modulated – 250 μs + 6 sec 150Hz – 60-200 μs)		
7	Yes	Tens sequential	Total time 30 min (6 sec 100Hz – 175 μs + 6 sec 2-100Hz modulated – 250 μs + 6 sec 150Hz – 60-200 μs modulated)		

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
8	Yes	Tens Burst	Total time 30 min Frequency 530 Hz Width impulse 80 µs Burst impulses		
9	Yes	Atrophy prevention	Total time 4 min Frequency 6 Hz Width impulse 250µs	Total time 10 min (10 sec 3Hz – 250µs 80% + 5 sec 20Hz – 250µs 80%) x 40 cycles	Total time 10 min (10 sec 3Hz – 250µs 80% + 5 sec 30Hz – 250µs 80%) x 40 cycles
10	Yes	Atrophy	Total time 4 min Frequency 6 Hz Width impulse 250µs	Total time 15 min (10 sec 3Hz – 250µs 80% + 5 sec 40Hz – 250µs 80%) x 40 cycles	Total time 10 min (10 sec 3Hz – 250µs 80% + 5 sec 50Hz – 250µs 80%) x 40 cycles
11	Yes	50ms (denervetaed muscle)	Total time 15min Frequency 0.2Hz Width impulse 50ms		
12	Yes	100ms (denervetaed muscle)	Total time 15min Frequency 0.2Hz Width impulse 100ms		

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
13	Yes	150ms (denervetaed muscle)	Total time 15min Frequency 0.2Hz Width impulse 150ms		
14	Yes	200ms (denervetaed muscle)	Total time 15min Frequency 0.2Hz Width impulse 200ms		
15	Yes	250ms (denervetaed muscle)	Tempo tot 15min Frequenza 0.2Hz Width impulse 250ms		
16	Yes	50ms Triangular	Tempo tot 15min Frequenza 0.2Hz Width impulse 50ms		
17	Yes	100ms Triangular	Tempo tot 15min Frequenza 0.2Hz Width impulse 100ms		
18	Yes	150ms Triangular	Tempo tot 15min Frequenza 0.2Hz Width impulse 150ms		
19	Yes	200ms Triangular	Tempo tot 15min Frequenza 0.2Hz Width impulse 200ms		
20	Yes	250ms Triangular	Tempo tot 15min Frequenza 0.2Hz Width impulse 250ms		
21	Yes	Interferential	Total time 15 min Frequency modul. 5-50 Hz Width impulse 150µs		

Prg	Medical prg. Yes/No	Description	PHASE 1	PHASE 2	PHASE 3
22	Yes	TENS with amplitude modulation	Total time 30 min Frequency 70 Hz Width impulse modul. 50-200µs		
23	Yes	Alternated TENS	Total time 30 min Frequency 100 Hz Width impulse 175 µs, 3 sec ON+3 sec OFF		
24	Yes	TENS with frequency modulation 1	Total time 30 min Frequency modul. 2-100 Hz Width impulse 250 µs		
25	Yes	TENS with frequency modulation 2	Total time 30 min Frequency modul. 2-110 Hz Width impulse 175 µs		
26	Yes	TENS with amplitude modulation	Total time 30 min Frequency 150 Hz Width impulse modul. 50-200 µs		
27	Yes	Kotz	Total time 30 min Frequency 50 Hz Width impulse 100 µs Contr. 10 sec, rec. 20 sec		

REHA1-2-3 • Ionophoresis L-M-H (medical program)
At the end of the program, the skin could lightly turn bright red; the reddening usually vanishing few minutes after the end of program.

Channel 2 is disconnected.

Session duration: 30 minutes.

Electrodes position: place the electrode with the drug on painful area and the other electrode on the opposite side.
Intensity: must be strong enough to produce a relevant perception, near pain, till the muscles surrounding the area treated begin to contract.

REHA4 • Microcurrent (medical program)
The use of microcurrent is very similar to conventional Tens, the only difference being the very fine electric impulse used that is sometimes more suitable for the sensibility of slightly anxious people or the more delicate parts of the body. It can generally be applied for everyday pains, bearing in mind that you should always consult your doctor to identify the cause of the pain.
It is considered a good all-purpose analgesic current, as it does not have any side effects (except slight skin redness after long applications), and has very few contraindications (those specified in the paragraph *Contraindications*).
Session duration: 30 minutes.
Position of electrodes: above the painful area as shown in *Figure1*.
Intensity: set above the threshold of perception.

REHA5 • Hematomas (medical program)
Consult a doctor before using this program to treat haematomas. Few applications carried out within a few hours of the bruise are recommended. A combination of various types of square-wave impulses has a graduated draining effect on the area to be treated, in fact impulses at different frequencies drain the area at different depths.
Session duration: 30 minutes.
Position of electrodes: form a square above the area to be treated as shown in *Figure 1*.
Intensity: should be adjusted to a level between the thresholds of perception and pain, without causing muscle contraction; in particular, at a distance of less than 48 hours from the traumatic event, use moderate intensities.

REHA6 • Oedema (medical program)
Program similar to REHA 5.
Session duration: 30 minutes.
Position of electrodes: form a square above the area to be treated as shown in *Figure 1*.
Intensity: should be adjusted to a level between the thresholds of perception and pain without muscle contractions at least in the first two weeks then gradually increase.

REHA7 • TENS sequential (medical program)
During stimulation, this program modifies by itself the frequency and impulse width. This results in a more comfortable stimulation compared to the one with constant frequency and width impulse.
Program indicated for pain treatment and massage effect on muscles.
Session duration: 30 minutes.
Position of electrodes: form a square above the area to be treated as shown in *Figure 1*.

REHA8 • TENS Burst (medical program)
This program produces a TENS training effect using the frequencies of conventional TENS. Useful for pain therapy. The action is similar to the one of endorphinic TENS.
Session duration: 30 minutes.
Position of electrodes: form a square above the area to be treated as shown in *Figure 1*.

REHA9 • Atrophy prevention (medical program)
Program created to maintain muscle trophism.
This treatment concentrates on muscle toning, paying particular attention to slow twitch fibres. Particularly indicated for patients recovering from an accident or an operation. Prevents the reduction of muscle trophism caused by physical inactivity. The muscle area concerned can be stimulated with daily applications of medium intensity; if you increase the intensity, leave a day of rest between applications to allow the muscles to recover.
Session duration: 24 minutes.
Position of electrodes: from photo 1 to photo 20 of the *Positions manual.*
Intensity: must be adjusted to produce good muscle contraction in the area treated.

REHA10 • Atrtophy (medical program)
This program acts selectively on slow twitch fibres. Ideal for recovering muscle trophism after a long period of inactivity or an accident.
Program to be carried out when loss of muscle tone has already occurred. Application on alternate days.
Session duration: 29 minutes.
Position of electrodes: from photo 1 to photo 20 of the *Positions manual.*
Intensity: Apply with caution (at low intensity, enough to produce light muscle contractions) in the first 2/3 weeks. Increase intensity progressively over the next 3/4 weeks.

REHA11-12-13-14-15 • Denervated muscle AASW (medical program)

These programs are specifically indicated for denervated muscles treatment, in presence of a complete rupture of peripheral nerve. The specific waveform AASW (*Anti Accommodation Square Wave*) produce a proper stimulation and not painful, in this situation it's not possible to stimulate muscle through its nerve fibres: it's necessary to stimulate directly the muscle fibres.

The impulses have a longer duration (up to of milliseconds and not microseconds as happens in normal innervated muscle) and a lower frequency. The stimulation frequency is adjustable 0.2/0.5/1 Hz for all programs, impulse width can be adjusted from 50ms of REHA11 up to 250 ms of REHA15.

Press the SET/II button to set the therapy time and press CH1 and/or CH2 ▲ (up-arrow) ▼(down-arrow) buttons to adjust the value. Press OK to confirm.

Select the frequency pressing SET/II button and press CH1 and/or CH2 ▲ (up-arrow) ▼(down-arrow) buttons to adjust the value. Press OK to confirm.

To return to the preset values by the Manufacturer, report the therapy time and frequency values indicated in the REHAB programs table, following the commands described above.

ATTENTION: Program works only on CH1.

Session duration: adjustable from 1 to 60 minutes, single phase.

Position of electrodes: use 2 big size electrodes, we suggest sponges and wet electrodes, placed at the two ends of muscle to be treated.

REHA16-17-18-19-20 • Denervated muscle triangular wave (medical program)

These programs are specifically indicated for denervated muscles treatment, in presence of a complete rupture of peripheral nerve. Triangular waveform is used for a more comfortable stimulation, as an alternative to REHA11-15 programs.

The impulses have a longer duration (up to of milliseconds and not microseconds as happens in normal innervated muscle) and a lower frequency. The stimulation frequency is adjustable 0.2/0.5/1 Hz for all programs, impulse width can be adjusted from 50ms of REHA16 up to 250 ms of REHA20. To set the frequency value, follow the indication described above. To return to the preset values by the Manufacturer, report the therapy time and frequency values indicated in the REHAB programs table, following the commands described above.

ATTENTION: Program active on channels 1.

Session duration: 15 minutes, single phase (but it is possible to carry out less for several times a day).

Position of electrodes: use 2 big size adhesive electrodes (as an alternative we suggest sponges and wet electrodes) placed at the two ends of muscle to be treated.

REHA21 • Interferential (medical program)

The interferential therapy is based on the interference of two sinusoidal currents at different frequencies applied to the patient; the resultant current, endogenously generated, is a new kind of current. Its frequencies are respectively the difference and the sum of the two initial frequencies and their multiples. There are several advantages to this current: easy transfer through the skin, no sensation of pain for the patient, an excellent therapeutic effect in depth, no electrolytic effects.

This type of impulse presents simultaneously a good analgesic action and a good atrophic action on the surrounding muscles.

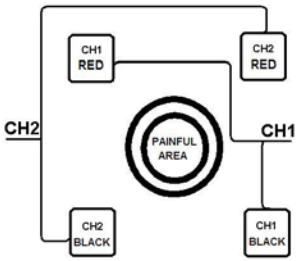
This therapy is suggested for periarthritis, knee osteoarthritis, meniscopathy and cruciate ligament post-surgical treatments.

ATTENTION: Program active on channels 1 and 2.

Session duration: 15 minutes.

Position of the electrodes: like the scheme on the side.

Intensity: adjusted in order to produce a good tingling, not painful. Gradually increase the intensity with each passing day. Since muscle contractions are performed during the program, it is suggested to execute the program keeping the limb stuck, avoiding the extension of the joint.



REHA22 • TENS with amplitude modulation (medical program)

The impulse width varies continuously, this results in a more comfortable stimulation to the one with constant width impulse. Program indicated for pain treatment and massage effect on the surrounding muscles.

Session duration: 30 minutes.

Position of the electrodes: form a square on the painful area like the above scheme.

REHA23 • Alternated TENS (medical program)

TENS program with ON/OFF stimulation and pause effect on two channels. This program is particularly indicated for patients that do not tolerate the tingling effect of TENS stimulation.

Session duration: 30 minutes.
Position of electrodes: form a square on the painful area like *Figure 1* or the above scheme.

REHA24-25 • TENS with frequency modulation (medical program)
The frequency modulation of these two TENS programs results in a more comfortable stimulation for the patient and in a better tolerability for treatment of sensitive areas. These programs are indicated for pain treatment and for massage on the muscles.
Session duration: 30 minutes.
Position of electrodes: form a square on the painful area like *Figure 1* or the above scheme.

REHA26 • TENS with amplitude modulation (medical program)
During stimulation, this program modifies by itself the impulse width. This results in a more comfortable stimulation compared to the one with constant width impulse. Program indicated for pain treatment and massage effect on muscles.
Session duration: 30 minutes.
Position of electrodes: form a square on the painful area like *Figure 1* or the above scheme.

REHA 27 • Kotz (medical program)
Kotz current has been presented by Y.M.Kotz (who gave it his name) in seventy years. It's a middle-frequency current and it's used in normally innervated muscle strengthening. A 2,5 kHz interrupted carrier current is used. It's characterized by impulses train of 10ms duration and 10ms pause; therefore 50 impulses packages are supplied for each second. The program consists in 10 seconds of stimulation (with parameters above mentioned) and 20 seconds of rest.
Kotz excitomotor effect happens in deep tissues because of their less resistance. In fact, it has been demonstrated that skin electrical impedance decreases with frequency increase.
It is a current with deep penetration capacity in the tissues with good analgesic action and, at the same time, a trophic action on the patient's musculature. Well tolerated by the patient and suggested in the treatments of periarthritis, knee osteoarthritis, meniscopathy.
Session duration: 30 minutes.
Position of electrodes: from photo 1 to photo 20 of the *Positions manual.*

Intensity: adjusted in order to produce good contractions of treated muscles till the pain threshold. Maximum adjustable intensity: 50. Intensity is adjustable only during 10 seconds of impulses supply and not in OFF phase.
ATTENTION: program active on channels 1 and 2.

MEM programs

Prg	Medical prg. Yes/No	Description	PHASE 1
1-5	Yes	Free memoriesTENS	Total time 1-90 min frequency 1-200 Hz width impulse 20-250 µs
6-10	No	Free memories NEMS	Total time 1-90 min frequency 1-200 Hz contraction time 1-10 sec slope 0-5 sec recovery time 0-30 sec width impulse 50-450µs
11-12	No	Free memories NEMS alternated CH1/CH2	Total time 1-90 min frequency 1-200 Hz contraction time 1-10 sec slope 0-5 sec recovery time 0-30 sec width impulse 50-450µs
13	No	Battery test	

M1-M5 • TENS Free memories (medical program)
Free memories for antalgic TENS treatment.

M6-M10 • NEMS Free memories (non-medical program)
Free memories for muscle recovery and training.

M11-M12 • NEMS Alternated free memories (non-medical program)
Free memories for muscle recovery and/or training with alternated impulses on channel 1 and 2.

M13 • Battery test program (non-medical program)
Battery calibration program for the exclusive use of the manufacturer.

Maintenance

If used following the instructions given in this user guide, the equipment does not require any particular kind of maintenance.
It is recommended that the manufacturer carries out a functional test every 24 months. The manufacturer does not consider the I-TECH PHYSIO device repairable by any personnel outside the company. Each operation of the kind perpetuated by personnel not authorized by the manufacturer will be considered as tampering the device, freeing the manufacturer from granting warranty and from any danger that the user or the operator may be exposed to.

CLEANLINESS

Clean the device using only a dry soft cloth. Resistant strains can be removed using a sponge soaked in solution of water and alcohol, do not use detergents or other aggressive agents.
Remove the battery before proceeding with the cleanliness of the device.
Device not subject to sterilization.
Note:

- Never use solvents for cleaning. Cleaning agents cause damage to the device.
- Attention to the need for periodic maintenance, especially:
  - inspection of main body for cracks, which may allow the ingress of conductive fluid;
  - inspection of the main cable and associated connectors.

TRANSPORTATION AND STORAGE

Precaution for the transportation

There is no particular precaution to be taken during transportation of the device, since I-TECH PHYSIO is a portable device. In any case it is recommended to store I-TECH PHYSIO and its accessories in the supplied carrying bag after each treatment. Protect the device from high temperature, direct daylight and liquids.

Precaution for the storage

Store the device in a cool, well-ventilated place. Do not store heavy objects on the device.
It is recommended to switch off I-TECH PHYSIO at the end of each treatment and to remove the cables from the connectors. I-TECH PHYSIO should be kept in the supplied carrying bag, together with the rest of the equipment supplied

and carefully stored on a secure surface. The performances of the equipment are granted if it is stored according to the following conditions:

Outside the carrying bag:

Temperature	from 5 to +40°C
Relative humidity	from 30 to 75%
Pressure	from 700 to 1060 hPa

Inside the supplied carrying bag:

Temperature	from -10 to +55°C
Relative humidity	from 10 to 90%
Pressure	from 700 to 1060 hPa

N.B. Disconnect the cables, before storing the device into its carrying bag. If not, the cables could bend excessively near the connectors. It could severely damage the cables.

Troubleshooting

Any type of work on I-TECH PHYSIO must be carried out exclusively by the manufacturer or by an authorized dealer. In any event, any presumed malfunction of I-TECH PHYSIO must be verified before sending the device to the manufacturer.

Here below are some typical situations:

- **I-TECH PHYSIO cannot be turned on and/or the display does not light up:**
  - Check the battery status and replace it if it is necessary (refer to chapter *Battery replacement*).

  If the problem persists, contact the manufacturer
- **I-TECH PHYSIO does not transmit electric impulses**:
  - Check that the cable jacks have been inserted in the electrodes and that the plastic protection has been removed from the electrode.
  - Check that the cables have been connected correctly (connector well inserted in the device).
  - Check that the cables and the electrodes are not damaged.

  If the problem persists, contact the manufacturer.
- **I-TECH PHYSIO transmits low intensity or intermittent impulses**:
  - Check the cables and the electrodes are in good condition and replace them if it is necessary.

  If the problem persists, contact the manufacturer.
- **I-TECH PHYSIO switches off during the operation:**
  - It is suggested to replace the battery and start a new treatment.

  If the problem persists, contact the manufacturer.

- **I-TECH PHYSIO PHYSIO does not allow the intensity adjustment or not keep the adjusted value and reset**:
  - It is suggested to replace the battery and start a new treatment.

  If the problem persists, contact the manufacturer

Battery charging

I-TECH PHYSIO is supplied by internal rechargeable Ni-MH 800mAh battery with new long-lasting technology.
When during the treatment many intensity increases is needed or the device turns off, it indicates a low battery state. **In this case, the display will show low battery indicator**  . In this case it may not be possible to undertake the therapy session, or not being able to complete it.
To proceed with the charging follow the steps below:

- make sure that the device is switched off before charging with the ⏻/OK button;
- make sure that the device is NOT being used by patient (disconnect cables and electrodes);
- connect the battery charger to the plug on the upper side of I-TECH PHYSIO and connect the battery charger into the power socket.

The display will show the battery blinking icon and the **TIME-min** icon (which takes account of the charging time) on the display. After 4 hours the recharge automatically finishes and the display shows the recharge total time.
At the end of battery charging, disconnect the charger from power supply and store it in the carriage bag.

WARNING: at the end of the charge wait at least 30 minutes before switching on the device; in order to allow the cooling of the battery pack, overheated during charging and the closure of the integrated safety system that prevents the device from turning on.

Do not immerge the battery in water or other liquids and do not expose it to heat sources.
Do not dispose of dead or defective batteries with domestic waste; dispose of in an authorized waste collection bin or in any case according to the underlying norm (WEEE).
Only adults should be managing the battery. Keep out of children's reach.
Do not use the battery charger if:

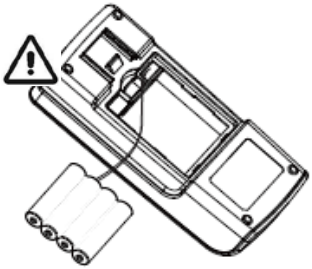
- the plug is damaged or parts of it are broken;
- it has been exposed to rain or any other type of liquid;
- the components have been damaged by a fall.

Use a dry cloth to clean the battery charger.

Do not open the battery charger: it does not contain repairable parts.

Battery substitution

Remove the clip belt, then open the battery compartement on the back side of the device. Disconnect the cable and take away the battery. Connect the cable of the new battery, close the battery compartment and insert the belt clip.



WARNING. Remove the battery in case of prolonged inactivity (over two months).

Batteries have to be handled by adult persons: keep them out of children's reach.

WARNING. The life of the battery depends on the number of charge/recharge cycles.

We suggest the following precautions for a battery longer duration:

- Recharge the battery once in a month even if the device is not used;
- Discharge the battery as much as possible before the recharging;
- Use only the original battery charger or in any case the battery charger supplied by the fabricant/distributor. Not open or modify the battery charger.

Disposal

I-TECH PHYSIO was designed and engineered to have minimal negative environmental impact, in consideration of its performance and safety requirements, following the disposition given by the European Directive 2012/19/EU, regarding the waste of electrical and electronic equipment.
Rigorous standards were followed in order to minimize the amount of waste, use of toxic materials, noise, non-required radiation and energy consumption. A deep research on the optimization of machine performances guarantees a significant consumption's reduction, in accordance to the saving energy principles.

This symbol means that the product shall not be disposed as domestic waste.

The correct disposal of obsolete equipment, accessories and most of all of batteries contributes in preventing possible negative consequences on human and environmental health.
The user must dispose of scrap equipment by taking it to a recognized center for recycling of electrical and electronic equipment.
For further information on the obsolete equipment disposal please contact the dedicated disposal service or the shop in which the device was bought.

Warranty

IACER Srl guarantees a warranty period from the purchasing date for I-TECH PHYSIO device, unless information contained in this manual regarding installation, use and maintenance is strictly adhered. The wearing parts (batteries and electrodes) are not included in the warranty, unless of visible manufacturing defects. The warranty is void in case of tampering of the device and in case of intervention on the same by personnel not authorized by the manufacturer or by the authorized dealer.
As established by the Medical Device Directive 93/42/EEC, the manufacturer is obliged to trace at any time the equipment supplied to intervene promptly, if necessary, as a result of manufacturing defects.
The warranty conditions are those described in the following paragraph Warranty conditions*. The warranty is provided by IACER.*
Should you need to return the goods then please pack the device and all the accessories so that it won't be damaged during transportation. In order to be entitled to the warranty assistance, the purchaser must enclose to the device a copy of the purchasing receipt, proving origin and purchasing date.
For more information on the warranty please contact the distributor or vendor, in order to check the norm and standard in force in your Country, or ultimately the manufacturer IACER Srl.

Warranty conditions

1) Should assistance be needed, enclose the purchasing receipt when sending the device to the manufacturer.
2) The warranty period is valid only on the electronic parts. The warranty will be granted by the shop or directly by the manufacturer.
3) The warranty covers only the product damages, which causes its malfunctioning.
4) Warranty means that only the manufacturing defect components or material are covered by reparation or free substitution, hand work included.
5) Warranty is not applied to damages caused by negligence or use not compliant to the given instructions, by intervention on the device from

personnel not authorized, accidental causes or negligence form the purchaser.

6) Warranty is not applied in case of damages caused by unsuitable power supplies (the device works at 4.8V with the internal batteries).
7) Warranty does not apply to wearing parts.
8) Warranty does not include transportation costs which have to be covered by the purchaser.
9) After the warranty period, the warranty is no more applicable. In this case all the assistance interventions will be performed by debiting the costs of the substitution of the parts, the hand work and the transportations costs.
10) The court of Venice has exclusive jurisdiction over any dispute.

Support

The manufacturer is the one and only allowed to operate with technical assistance. For any technical assistance contact:

I.A.C.E.R. S.r.l.
Via Enzo Ferrari, 2 • 30037 Scorzè (VE)
Tel. 041.5401356 • Fax 041.5402684

Technical documentation related to repairable parts could be attached, but only with previous authorization from the manufacturer and only after giving proper training to the staff employed in technical assistance.

Spare part

The manufacturer makes available at any time the original spare parts for the equipment. Please contact:

I.A.C.E.R. S.r.l.
Via Enzo Ferrari, 2 • 30037 Scorzè (VE)
Tel. 041.5401356 • Fax 041.5402684

In order to preserve the warranty, the functionality and the security and safety of the product, it is highly recommended to use exclusively the spare parts given by the manufacturer.

Electromagnetic interferences and electromagnetic compatibility tables

The I-TECH PHYSIO equipment has been designed and manufactured according to the TECHNICAL STANDARD on ELECTROMAGNETIC COMPATIBILITY

legislation EN 60601-1-2:2015 with the aim of providing adequate protection from harmful interference when installed in homes and health establishments. The equipment does not generate significant radio frequency energy and is adequately immune to radiated electromagnetic fields. Therefore, it does not detrimentally interfere with radio-electric communications, electro-medical equipment for monitoring, diagnosis, therapy and surgery, office electronic devices such as computers, printers, photocopiers, fax machines, etc. or any electric or electronic equipment used in these environments, as long as the equipment complies with the ELECTROMAGNETIC COMPATIBILITY directive.
In general, the use of accessories other than those specified or provided by the manufacturer could result in increased electromagnetic emissions or decreased electromagnetic immunity of the I-TECH PHYSIO and result in improper functioning.
In any case, in order to avoid any interference problems, it is recommended to use the therapy equipment enough far away from critical equipment for monitoring vital patient functions, and to be careful when applying therapy to patients with pacemakers. In any case it is recommended to use the equipment at least at 3 meters away from televisions, monitors, cellphones or any other electronic equipment, in particular portable RF communications equipment (including peripherals such as antenna cables and external antennas) should not be used closer than 30cm (12 inches) to any part of the device, including the cables specified by the manufacturer; otherwise, it could lead to degradation of the performance of the I-TECH PHYSIO.
In conclusion, the use of I-TECH PHYSIO adjacent to or stacked with other equipment should be avoided, since it could cause improper functioning. If such use is necessary, the I-TECH PHYSIO and the other equipment should be constantly observed to verify that they are operating normally.
When I-TECH PHYSIO is used in an environment relatively dry, strong electromagnetic interferences usually occur. At this time, the device may be affected as follows:

- the device stops supplying;
- the device turns off;
- the device restarts.

The above phenomena do not affect the basic safety and essential performance of the device, which can be normally used according to the instructions given in this manual. If you want to avoid the above phenomena, please use the device according to the environment's conditions specified in the manual.

For more details, please see the EMC tables at the end of this manual.

ELECTROMAGNETIC COMPATIBILITY TABLES

<table>
<tr><th colspan="3">Guidance and manufacturer's declaration – ELECTROMAGNETIC EMISSIONS – FOR ALL EQUIPMENT AND SYSTEMS</th></tr>
<tr><td colspan="3">I-TECH PHYSIOis intended for use in the electromagnetic environment specified below. The customer or the user of I-TECH PHYSIOshould assure that it is used in such an environment.</td></tr>
<tr><th>Emissions Test</th><th>Compliance</th><th>Electromagnetic environment - guidance</th></tr>
<tr><td>RF emissions
CISPR 11</td><td>Group 1</td><td>I-TECH PHYSIOuses RF energy only for its internal function. Therefore, its RF emissions are very low and are not likely to cause any interference in nearby electronic equipment.</td></tr>
<tr><td>RF emissions
CISPR 11</td><td>Class B</td><td rowspan="3">I-TECH PHYSIO is suitable for domestic establishment and in establishment directly connected to the public low-voltage power supply network that supplies buildings used for domestic purposes.</td></tr>
<tr><td>Harmonics emissions
IEC 61000-3-2</td><td>Class A</td></tr>
<tr><td>Voltage fluctuation/flicker emissions
IEC 61000-3-3</td><td>Compliant</td></tr>
</table>

Guidance and manufacturer's declaration – ELECTROMAGNETIC IMMUNITY – FOR ALL EQUIPMENT AND SYSTEMS			
I-TECH PHYSIOis intended for use in the electromagnetic environment specified below. The customer or the user of the device should assure that it is used in such an environment.			
Immunity test	**Test level IEC 60601**	**Compliance level**	**Electromagnetic environment - guide**
Electrostatic discharge (ESD) IEC 61000-4-2	±8kV in contact ±2Kv, ±4kV, ±8kV; +15kV on air	±8kV in contact ±2Kv, ±4kV, ±8kV; +15kV on air	Floors should be wood, concrete or ceramic tile. If floors are covered with synthetic material, the relative humidity should be at least 30%.
Electrical fast transient/burst IEC 61000-4-4	±2kV for power supplies lines	±2kV for power supplies lines	Mains power quality should be that of a typical commercial or hospital environment.
	±1kV for input/output lines	±1kV for input/output lines	
Impluses IEC 61000-4-5	±0.5kV, ±1kV Line(s) to line(s)	±0.5kV, ±1kV Line(s) to line(s)	Mains power quality should be that of a typical commercial or hospital environment.
	±0.5kV, ±1kV, ±2kV Line(s) to earth	±0.5kV, ±1kV, ±2kV Line(s) to earth	
Voltage dips, short interruptions and voltage variations on power supplì input lines IEC 61000-4-11	0% U_T a 0°, 45°, 90°, 135°, 180°, 225°, 270° and 315° for 0,5 cycles 0% U_T for 1 cycle and 70% U_T for 25/30 cycles at singular phase 0° 0% U_T for 250/300 cycles	% U_T a 0°, 45°, 90°, 135°, 180°, 225°, 270° and 315° for 0,5 cycles 0% U_T for 1 cycle and 70% U_T for 25/30 cycles at singular phase 0° 0% U_T for 250/300 cycles	Main power quality should be that of a typical commercial or hospital environment. If the user of I-TECH PHYSIOrequires continued operation during power mains interruptions, it is recommended tha I-TECH PHYSIObe powered from an uninterruptible power supply or a battery.

Guidance and manufacturer's declaration – ELECTROMAGNETIC IMMUNITY – FOR ALL EQUIPMENT AND SYSTEMS			
I-TECH PHYSIOis intended for use in the electromagnetic environment specified below. The customer or the user of the device should assure that it is used in such an environment.			
Immunity test	**Test level IEC 60601**	**Compliance level**	**Electromagnetic environment - guide**
Power frequency (50/60 Hz) magnetic field IEC 61000-4-8	30A/m	30A/m	Power frequency magnetic fields should be at levels characteristic of a typical location in a typical commercial or hospital environment.
Note: U_T is the A.C. mains voltage prior to application of the test level.			

Guidance and manufacturer's declaration – ELECTROMAGNETIC IMMUNITY – FOR EQUIPMENT AND SYSTEMS THAT ARE NOT LIFE-SUPPORTING			
I-TECH PHYSIOis intended for use in the electromagnetic environment specified below. The customer or the user of the device should assure that it is used in such an environment.			
Immunity test	**Test level EN 60601**	**Conformity level**	**Electromagnetic environment - guide**
Portable and mobile RF communications equipment should not be used near any part of the device (including cables) except when the recommended separation distance is respected. This distance is calculated from the equation applicable to the frequency of the transmitter.			
			Recommended separation distance
Conducted RF IEC 61000-4-6	$3V_{eff}$ from 150kHz to 80MHz $6V_{eff}$ in ISM band and radio bands between 150kHz and 80MHz	$3V_{eff}$ from 150kHz to 80MHz $6V_{eff}$ in ISM band and radio bands between 150kHz and 80MHz	$d = 1,2\sqrt{P}$ from 150kHz to 80MHz $d = 1,2\sqrt{P}$ from 80MHz to 800MHz
Radiated RF IEC 61000-4-3	10V/m from 80MHz to 2,7GHz	10V/m from 80MHz to 2,7GHz	$d = 2,3\sqrt{P}$ from 800MHz to 2,7GHz
Where P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer and d is the recommended separation distance in metres (m). Field strengths from fixed RF transmitters, as determined by an electromagnetic site survey[a], should be less than the compliance level in each frequency range[b]. Interference may occur in the vicinity of equipment marked with the following symbol: 			
Note (1) At 80 MHz and 800 MHz At 80 MHz and 800 MHz, the higher frequency range applies. (2) These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.			
a) Field strengths from fixed RF transmitters, such as base stations for radio (cellular/cordless) telephones and land mobile radios, amateur radio, AM and FM radio broadcast and TV broadcast cannot be predicted theoretically with accuracy. To assess the electromagnetic environment due to fixed RF transmitters, an electromagnetic site survey should be considered. If the measured field strength in the location in which I-TECH PHYSIOis used exceeds the applicable RF compliance level above, I-TECH PHYSIOshould be observed to verify normal operation. If abnormal performance is observed, additional measures may be necessary, such as re-orienting or relocating MIO-IONOTENS. b) Over the frequency range 150kHz to 80MHz, field strengths should be less than 3V/m.			

Recommended separation distances between portable and mobile RF communications equipment for I-TECH PHYSIOthat are not life-supporting			
I-TECH PHYSIOis intended for use in an electromagnetic environment in which radiated RF disturbances are controlled. The customer or the user of I-TECH PHYSIOcan help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and I-TECH PHYSIOas recommended below, according to the maximum output power of the communications equipment.			
Rated maximum output power of transmitter (W)	**Separation distance according to the frequency of the transmitter (m)**		
	from 150kHz to 800 MHz	from 80MHz to 800 MHz	from 800MHz to 2,7GHz
0.01	0.12	0.12	0.23
0.1	0.38	0.38	0.73
1	1.2	1.2	2.3
10	3.8	3.8	7.3
100	12	12	23
For transmitters rated at a maximum output power not listed above, the recommended separation distance d in metres (m) can be determined using the equation applicable to the frequency of the transmitter, where P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer.			
Note 1) At 80 MHz and 800 MHz the separation distance for the higher frequency range applies. 2) These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.			

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